

NEW

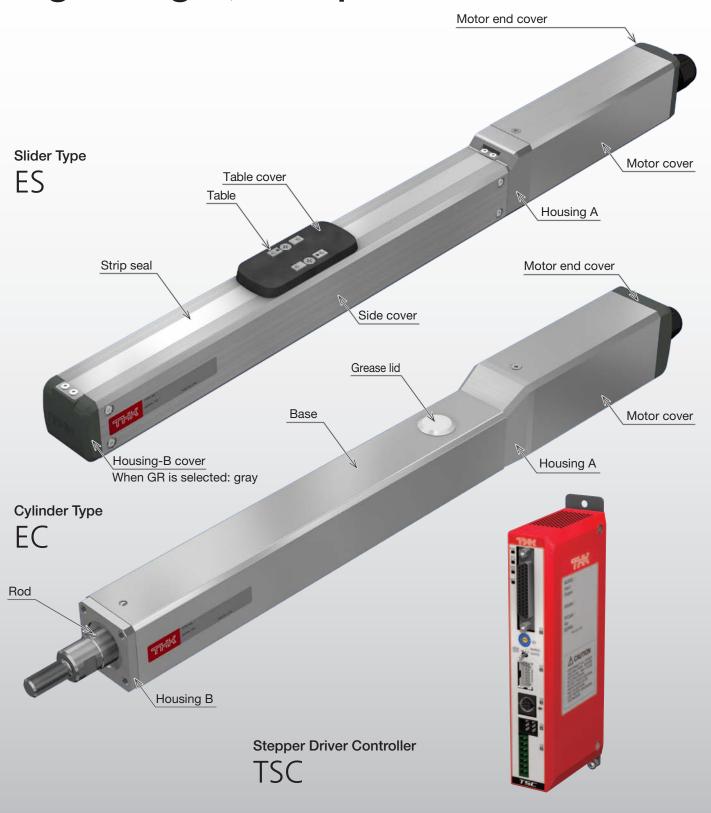
# **Economy series**

ES/EC
Stepper Driver Controller
TSC



Electrical Actuator Economy series ES/EC

# Lightweight, Compact



## **Features**

### Compact and reliable

By incorporating an LM Guide within its rectilinear guide, the ES provides both compactness and reliability.

## Reasonably priced

The use of LM Guides reduces the number of components required, making the ES available at a reasonable cost.

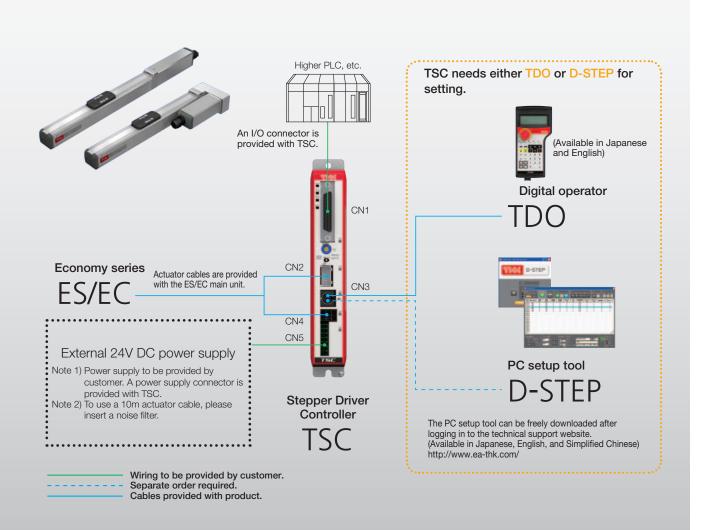
## Long-term maintenance-free operation

The ES incorporates the model SRS LM Guide, equipped with ball retainers, as well as Lubricator QZ, for optimal ball-screw lubrication. The combined effect provides for long-term maintenance-free operation.

#### Predictable service life

The service life of the LM Guide and ball screw can be calculated based on usage conditions. Contact THK for details.

## **System**



# Types and Models







# Series List (Stepper Driver Controller TSC Specification)

Model	Ball screw lead	Stroke [mm]	Motor type	Maximum load c	apacity *1 *2 [kg]	
	[iiiiii]	[iiiiii]		Horizontal mount	Vertical mount	
ES3	6	50 - 300	Stepper motor □28	1	0.5	
ES4	6	50 - 400	Stepper motor □35	9	4	
E54	12	50 - 400	Stepper motor $\Box$ 35	7.5	1.5	
ES5	6	50 - 500	Stepper motor □42	10	5	
E33	12	50 - 500	Stepper motor 🗆42	6	2	
ES6	6	50 - 600	Stepper motor □42	10	5	
E30	12	50 - 600	Stepper motor 🗆42	6	2	
ES3R	6	50 - 300	Stepper motor □28	1	0.5	
ES4R	6	50 - 400	Stepper motor □35	4	1.5	
E54K	12	50 - 400	Stepper motor —35	2	1	
ES5R	6	50 - 500	Stepper motor □42	8	2	
ESSR	12	50 - 500	Stepper motor ⊔42	6	1	
ES6R	6	50 - 600	Stepper motor □42	8	2	
ESON	12	50 - 600	Stepper motor ⊔42	6	1	
EC3	6	50 - 200	Stepper motor □35	15	6	
EC4	6	50 - 300	Stepper motor □42	40	12	
E04	12	50 - 300	Stepper motor 🗆42	25	4.5	
EC3R	6	50 - 200	Stepper motor □35	15	3	
EC4R	6	50 - 300	Stepper motor □42	40	6	
E04R	12	50 - 300	Stepper motor ⊔42	15	4	
EC3H	6	50 - 200	Stepper motor □35	15	6	
FOALL	6	FO 200	Stannar mater 740	40	12	
EC4H	12	50 - 300	Stepper motor □42	25	4.5	

<sup>\*1</sup> This specification shows the values when combining with stepper driver controller TSC.

<sup>\*2</sup> Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".

<sup>\*3</sup> Horizontal: 460, Vertical: 450

## [Cylinder type/with linear bush]



				Maxim	um speed for e	ach stroke *1 *	<sup>2</sup> [mm/s]				
					Stroke	e [mm]					
50	100	150	200	250	300	350	400	450	500	550	600
		30	00								
250											
500											
				3	00						
				5	00						
				3	00					270	230
					500						460
		30	00								
250											
Horizontal: 500, Vertical: 440											
				Horizontal: 30	0, Vertical: 250						
				5	00						
					250						230
				Horizo	ntal: 500, Vertic	al: 450					<b>*</b> 3
	18										
	Horizontal: 25	0, Vertical: 240		230	170						
		50			340						
	18										
		50		230	170						
	Horizontal: 400				340						
	18										
	Horizontal: 25			230	170						
	45	50			340						

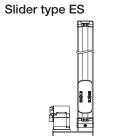
# Model Configuration



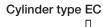
## ES/EC (type with motor)

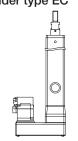
ES/EC	(type with	n motor)										
Model	Ball screw lead	Stroke	Design symbol	Control device		Option		Motor used	i	Motor cable orientation	Home position	Cable Length
ES5R -	06	- 0150	В	- TL	-	MR-GR	/	M05		L	- D00 -	- F3
(1)	(2)	(3)	(4)	(5)		(6)		(7)		(8)	(9)	(10)
ES3	<mark>06:</mark> 6mm	0050: 50mm	В	TS: Stepper driver		No symbol: None		28P: Stepper motor	r □28	No symbol:	D00:	No symbol: None
ES4	12: 12mm	0100: 100mm	1	controller TSC		$\ensuremath{MR}$ : Motor right-turn folded $^{^{\!$		35P: Stepper motor	r □35	When selecting TSC	Motor side	S3: Standard 3m
ES5		0150: 150mm	1			${\sf ML}$ : Motor left-turn folded $^{^{\!$		42P: Stepper motor	r □42	R: Right	R00:	S5: Standard 5m
ES6		0200: 200mm	1	Separate		$\ensuremath{GR}$ : Change the cover color to gray $^2$		28PB: Stepper motor	or □28	U: Up	Reverse motor side	SA: Standard 10m*
ES3R		0250: 250mm	1	order required.		SB: With slider base *2		with brake		L : Left		
ES4R		0300: 300mm	1	required.	'	CB: With cylinder base *3		35PB: Stepper motor	or □35	D: Down		
ES5R		0350: 350mm	1			FL: With flange *3 *4		with brake				
ES6R		0400: 400mm	1			LB: With link ball *3*4		42PB: Stepper motor	or □42			
EC3		0450: 450mm	1			□ <sub>1</sub> □ <sub>2</sub> : Sensor *2		with brake				
EC4		0500: 500mm										
EC3R		0550: 550mm		pecify the option symb riting in the order of	ool b	y			you sel	ect "MR" as an	option, "R", "l	J" and "D"
EC4R		0600: 600mm	d d	escription from left add	ding	<u>"—".</u>		lf v	you sel	e selected. ect "ML" as an d e selected.	option, "L", "U	" and "D"
EC3H		*1	This is valid a	nly when selecting ES□	ID or	r EC□P for model (1)		l l EC	)	e selected. ect "MR" as an (	ontion "B" ca	nnot be
EC4H		*2	This is valid or	nly when selecting ES fo	or mo	odel (1).		sel	lected.	ect "ML" as an o		
$\perp$				nly when selecting EC fo C□H for model (1), "FL'		d "LB" cannot be selected.			lected.			
R represents	motor											
return, and H		Maximum st				ver color to gray the color of motor end	d c	1 !		depending or "28PB"	n models. EC3: "35P",	"35PR"
with linear b	usii .	ES3: 3	00mm	housing cov	ver	to gray.	u 0	ES4: ";	35P",	"35PB" "42PB"	EC4: "42P",	"42PB"
For ES3,	ES3R, EC3,	ES4: 4 ES5: 5		Standa selecte			Ri			"42PB" "42PB"		
EC3R and	d EC3H, screw lead 6	ES6: 6 EC3: 2										
is applica		EC4: 3			=		1					

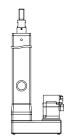
# Motor wrap direction











Option symbol ML: Left-turn folded

Option symbol MR: Right-turn folded

Option symbol ML: Left-turn folded Option symbol MR: Right-turn folded

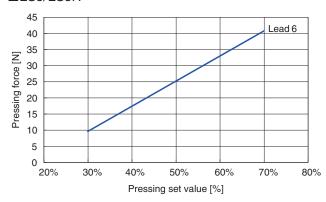
## Pages for detailed description

(6) Options	GR: Change the cover color to gray	P. 21
	SB: With slider base	P. 22
	CB: With cylinder base	P. 26
	FL: With flange	P. 26
	LB: With link ball	P. 26
	□₁□₂: Sensor	P. 24

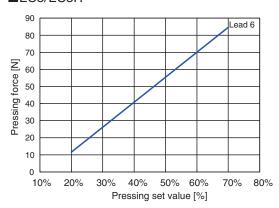
# Pressing Force and Pressing Set Value: Relationship Diagram

Pressing force may vary depending on the pressing set value. For the mounting method, see .

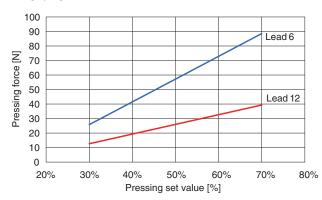
## ■ES3/ES3R



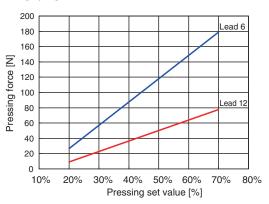
### ■EC3/EC3R



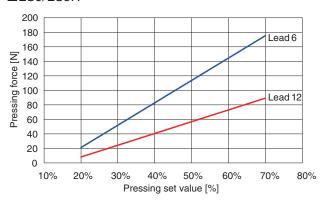
#### ■ES4/ES4R



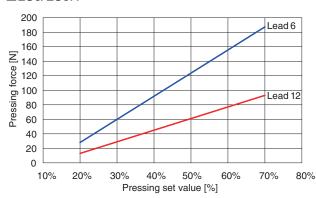
#### ■EC4/EC4R



### ■ES5/ES5R



### ■ES6/ES6R



# ES3 Slider type TSC specification Direct motor coupling



# Model Configuration

Model	Ball screw lead	Stroke	Design symbol	Control device Type	Option	Motor used	Home position	Cable length
ES3 -	06 –	0150	В -	- TS -	- GR–SB	/ 28P -	D00 -	<b>S</b> 3
ES3	06: 6mm	0050: 50mm to 0300: 300mm	В	TS: TSC	No symbol: None GR: Change the cover color to gray SB: With slider base □₁□₂: Sensors	28P: □28  28PB: □28 with brake	D00: Motor side R00: Reverse motor side	No symbol: None S3: Standard 3m S5: Standard 5m SA*: Standard 10m

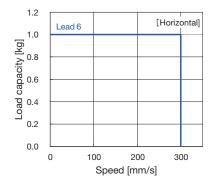
To select SA, insert a noise filter to the TSC power supply. Recommended noise filter is "RSAN-2003

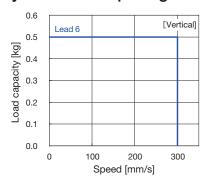
# Basic Specifications

Cor	ntrol device	e type		TSC	
	Motor			□28	
Ball	screw lead	d [mm]	6		
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	1	
Weight [kg]	rate	Vertical	0.2G	0.5	
Rur	nning life *	<sup>1</sup> [km]		5000	
Positioni	ng repeata	ability [r	nm]	±0.020	
Lo	st motion	[mm]		0.1	
Static perm	issible mo	ment *	² [N·m]	M <sub>A</sub> : 6.0, M <sub>B</sub> : 7.5, M <sub>C</sub> : 5.9	

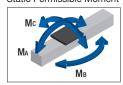
- \*1 Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm
- \*2 Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

# Speed and Load Capacity: Relationship Diagram

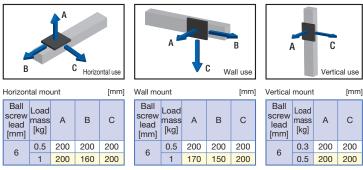




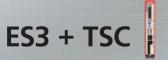
## Static Permissible Moment



# Permissible Overhang Length \*



<sup>\*</sup> Distance from the center of the top face of the table to the load center of gravity position under the following conditions: 5,000km running life, single-direction load, 0.3G horizontal, 0.2G vertical, 150mm stroke.

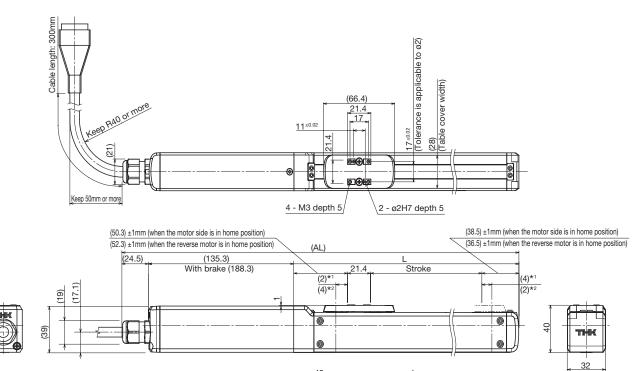


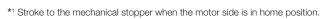
Elongated hole depth 2

See Detailed Diagram: Elongated Hole

Elongated hole (detail)

# Dimensions





ø2H7 depth 4

 $^{\star 2}$   $\underline{\text{Stroke}}$  to the mechanical stopper when the reverse motor side is in home position.

\*3 represents the opening parts.

50

	e [mm] echanical stoppers)	<b>50</b> (56)	<b>100</b> (106)	<b>150</b> (156)	<b>200</b> (206)	<b>250</b> (256)	<b>300</b> (306)						
Maximum speed *1 *2 [mm/s]	Ball screw lead: 6mm		300										
	AL*3	320 (373)	370 (423)	420 (473)	470 (523)	520 (573)	570 (623)						
Dimensions [mm]	L	160.2	210.2	260.2	310.2	360.2	410.2						
Difficusions [mm]	Li	85	135	185	235	285	335						
	С	100	150	200	250	300	350						
Mounting hole count	n	3	4	5	6	7	8						
Weigh	t *3 [kg]	1 (1.3)	1 (1.4)	1.1 (1.4)	1.1 (1.5)	1.3 (1.5)	1.3 (1.6)						

<sup>\*1</sup> Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".

n - M3 depth 4.5

<sup>\*2</sup> Dependent on permissible rotational speed of ball screw.

 $<sup>\</sup>ensuremath{^{\star_3}}$  Values when a brake is installed are shown in parentheses.

# ES3R

# Slider type TSC specification Motor wrap



# Model Configuration

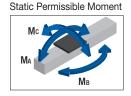
Model		Ball screw lead		Stroke	Design symbol		Control device Type	е	Option		Motor used		Home position		Cable length
ES3R	-	06	_	0150	В	-	TS	-	- MR–GR	/	28P	_	D00	-	<b>S</b> 3
ES3R		<mark>06</mark> : 6mm		0050: 50mm	В		TS: TSC		MR: Motor right-turn folded		<b>28P</b> : □28		D00:		No symbol: None
				to					ML : Motor left-turn folded		28PB:		Motor side		S3 : Standard 3m
				0300: 300mm					GR: Change the cover color to gray		□28 with brake		R00:		S5 : Standard 5m
									SB: With slider base				Reverse motor side		SA*: Standard 10m
									□ <sub>1</sub> □ <sub>2</sub> : Sensors						* To select SA, insert a noise filter to the TSC
															power supply. Recommended noise filter is "RSAN-2003 (TDK-Lambda Corporation)".

# Basic Specifications

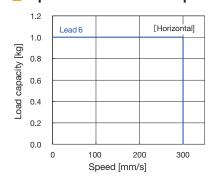
Cor	ntrol device	e type		TSC	
	Motor			□28	
Ball	screw lead	d [mm]	6		
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	1	
Weight [kg]	rate	Vertical	0.2G	0.5	
Rur	nning life *	<sup>1</sup> [km]		5000	
Positioni	ng repeata	ability [r	nm]	±0.020	
Lo	st motion	[mm]		0.1	
Static perm	issible mo	ment *	² [N·m]	M <sub>A</sub> : 6.0, M <sub>B</sub> : 7.5, M <sub>C</sub> : 5.9	

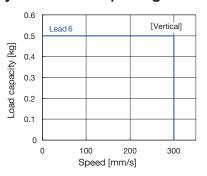
- \*1 Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm
- \*2 Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

#### \_\_\_\_\_\_

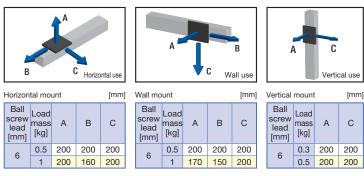


# Speed and Load Capacity: Relationship Diagram



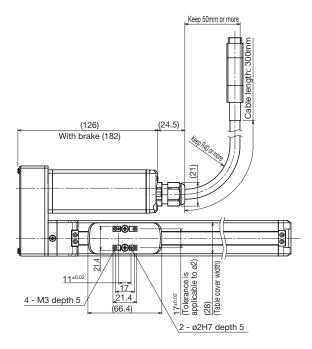


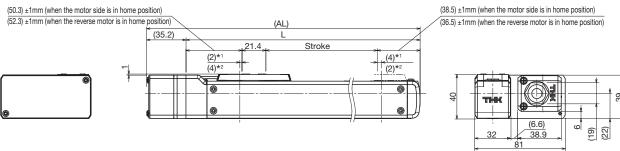
# Permissible Overhang Length \*

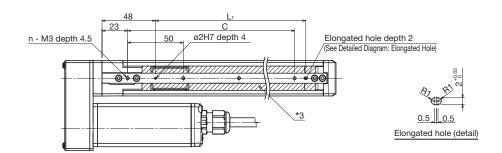


\* Distance from the center of the top face of the table to the load center of gravity position under the following conditions: 5,000km running life, single-direction load, 0.3G horizontal, 0.2G vertical, 150mm stroke.

# ES3R + TSC







- $^{\star \scriptscriptstyle{1}}$  Stroke to the mechanical stopper when the motor side is in home position.
- $^{\star 2}$  Stroke to the mechanical stopper when the reverse motor side is in home position.
- \*3 represents the opening parts.

	e [mm] echanical stoppers)	<b>50</b> (56)	<b>100</b> (106)	<b>150</b> (156)	<b>200</b> (206)	<b>250</b> (256)	<b>300</b> (306)				
Maximum speed *1 *2 [mm/s]	Ball screw lead: 6mm	300									
	AL	195.4	245.4	295.4	345.4	395.4	445.4				
Dimensions [mm]	L	160.2	210.2	260.2	310.2	360.2	410.2				
Diffierisions [min]	L <sub>1</sub>	85	135	185	235	285	335				
	С	100	150	200	250	300	350				
Mounting hole count	n	3	4	5	6	7	8				
Weigh	t *3 [kg]	1 (1.3)	1.1 (1.3)	1.1 (1.4)	1.2 (1.5)	1.3 (1.5)	1.3 (1.6)				

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- $\ensuremath{^{\star_2}}$  Dependent on permissible rotational speed of ball screw.
- $\ensuremath{^{\star_3}}$  Values when a brake is installed are shown in parentheses.

# ES4

# Slider type TSC specification Direct motor coupling



# Model Configuration

Model	Ball screw lead	Stroke	Design symbol	Control device Type	Option	Motor used	Home position	Cable length
ES4 -	06 –	0150	В	– TS	GR–SB	/ 35P	D00 -	<b>S</b> 3
ES4	06: 6mm	0050: 50mm	В	TS: TSC	No symbol: None	<b>35P</b> : □35	D00:	No symbol: None
	<b>12</b> : 12mm	to			GR: Change the cover color to gray	35PB:	Motor side	S3 : Standard 3m
		0400: 400mm			SB: With slider base	□35 with brake	R00:	S5 : Standard 5m
					□ <sub>1</sub> □ <sub>2</sub> : Sensors		Reverse motor side	SA*: Standard 10m
								t To colore OA forcest o

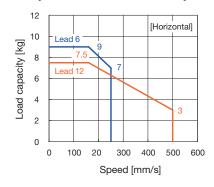
To select SA, insert a noise filter to the TSC power supply.
Recommended noise filter is "RSAN-2003

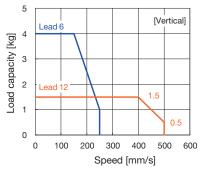
# Basic Specifications

Cor	ntrol device	e type		TS	SC	
	Motor			□35		
Ball	screw lead	d [mm]	6	12		
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	9	7.5	
Weight [kg]	rate	Vertical	0.2G	4	1.5	
Rur	nning life *	<sup>1</sup> [km]		5000		
Positioni	ng repeata	ability [r	mm]	±0.	020	
Lo	st motion	[mm]		0.1		
Static perm	issible mo	ment *	² [N·m]	M <sub>A</sub> : 9.3, M <sub>B</sub> : 13.5, M <sub>C</sub> : 17.7		

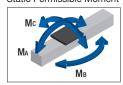
- \*1 Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm
- \*2 Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

# Speed and Load Capacity: Relationship Diagram

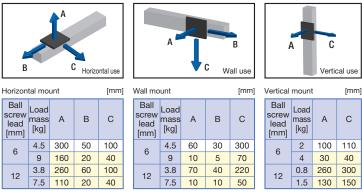




## Static Permissible Moment

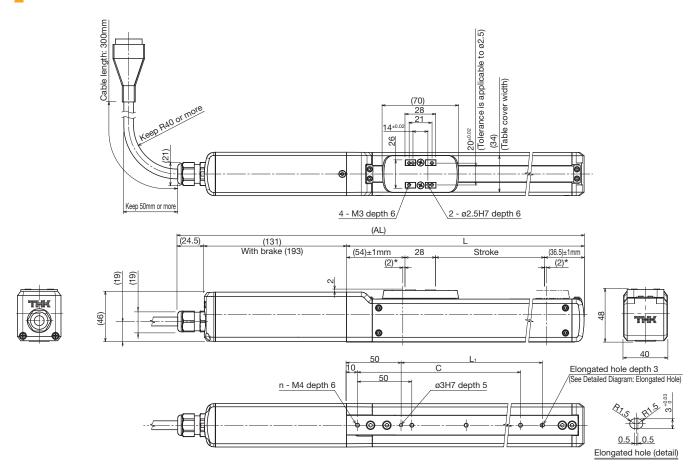


# Permissible Overhang Length \*



<sup>\*</sup> Distance from the center of the top face of the table to the load center of gravity position under the following conditions: 5,000km running life, single-direction load, 0.3G horizontal, 0.2G vertical, 150mm stroke.

# ES4 + TSC



<sup>\*</sup> This is a stroke between mechanical stoppers.

	e [mm] echanical stoppers)	<b>50</b> (54)	<b>100</b> (104)	<b>150</b> (154)	<b>200</b> (204)	<b>250</b> (254)	<b>300</b> (304)	<b>350</b> (354)	<b>400</b> (404)				
Maximum speed *1 *2	Ball screw lead: 6mm		250										
[mm/s]	Ball screw lead: 12mm		500										
	AL*3	324 (386)	374 (436)	424 (486)	474 (536)	524 (586)	574 (636)	624 (686)	674 (736)				
Dimensions [mm]	L	168.5	218.5	268.5	318.5	368.5	418.5	468.5	518.5				
Dimensions [mm]	L <sub>1</sub>	80	130	180	230	280	330	380	430				
	С	100	150	200	250	300	350	400	450				
Mounting hole count	n	3	4	5	6	7	8	9	10				
Weigh	Weight *3 [kg]		1.6 (2.1)	1.7 (2.2)	1.8 (2.3)	1.9 (2.4)	2 (2.5)	2.1 (2.6)	2.2 (2.7)				

<sup>\*1</sup> Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".

<sup>\*2</sup> Dependent on permissible rotational speed of ball screw.

 $<sup>^{\</sup>star_3}$  Values when a brake is installed are shown in parentheses.

# ES4R

# Slider type TSC specification Motor wrap



# Model Configuration

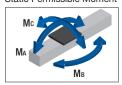
Model	Ball screw lead	Stroke	Design symbol	Control device Type		Option		Motor used		Home position		Cable length
ES4R -	06	- 0150	В	– TS	-	MR-GR	/	35P	_	D00 -	-	<b>S</b> 3
ES4R	06: 6mm	0050: 50mm	В	TS: TSC		MR: Motor right-turn folded		<b>35P</b> : □35		D00:	١	No symbol: None
	<b>12</b> : 12mm	to			-	ML : Motor left-turn folded		35PB:		Motor side		S3 : Standard 3m
		0400: 400mm				GR: Change the cover color to gray		□35 with brake		R00:		S5 : Standard 5m
						SB: With slider base				Reverse motor side		SA*: Standard 10m
						□ <sub>1</sub> □ <sub>2</sub> : Sensors						To select SA, insert a noise filter to the TSC power supply.
												Recommended noise filter is "RSAN-2003 (TDK-Lambda Corporation)".

# Basic Specifications

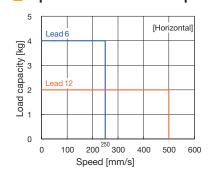
Cor	ntrol device	e type		TSC			
	Motor				35		
Ball	screw lead	d [mm]		6 12			
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	4	2		
Weight [kg]	rate	Vertical	0.2G	1.5	1		
Rur	nning life *	<sup>1</sup> [km]		5000			
Positioni	ng repeata	ability [r	nm]	±0.	020		
Lo	st motion	[mm]		0.1			
Static perm	issible mo	ment *	² [N·m]	M <sub>A</sub> : 9.3, M <sub>B</sub> : 13.5, M <sub>C</sub> : 17.7			

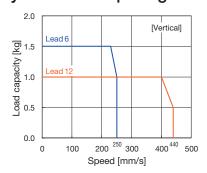
- \*1 Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm
- \*2 Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

## Static Permissible Moment

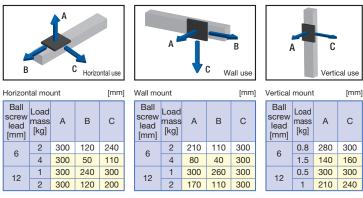


# Speed and Load Capacity: Relationship Diagram





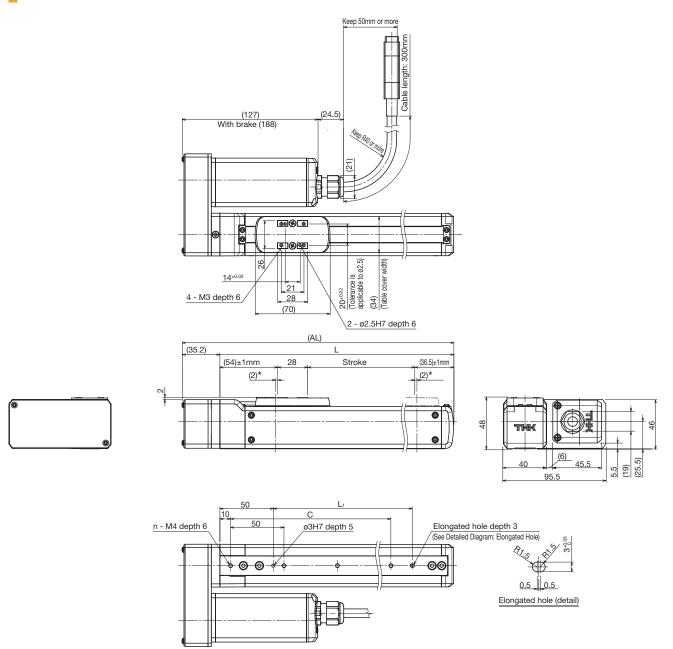
# Permissible Overhang Length \*



<sup>\*</sup> Distance from the center of the top face of the table to the load center of gravity position under the following conditions: 5,000km running life, single-direction load, 0.3G horizontal, 0.2G vertical, 150mm stroke.

# ES4R + TSC

# Dimensions



\* This is a stroke between mechanical stoppers.

	e [mm] echanical stoppers)	<b>50</b> (54)	<b>100</b> (104)	<b>150</b> (154)	<b>200</b> (204)	<b>250</b> (254)	<b>300</b> (304)	<b>350</b> (354)	<b>400</b> (404)				
Maximum speed *1 *2	Ball screw lead: 6mm		250										
[mm/s]	Ball screw lead: 12mm				Horizontal: 50	0, Vertical: 440							
	AL*3	203.7	253.7	303.7	353.7	403.7	453.7	503.7	553.7				
Dimensions [mm]	L	168.5	218.5	268.5	318.5	368.5	418.5	468.5	518.5				
Dimensions [mm]	L <sub>1</sub>	80	130	180	230	280	330	380	430				
	С	100	150	200	250	300	350	400	450				
Mounting hole count	n	3	4	5	6	7	8	9	10				
Weigh	t *3 [kg]	1.6 (2)	1.7 (2.1)	1.8 (2.2)	1.9 (2.3)	2 (2.4)	2.1 (2.5)	2.2 (2.6)	2.3 (2.7)				

<sup>\*1</sup> Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".

<sup>\*2</sup> Dependent on permissible rotational speed of ball screw.

<sup>\*3</sup> Values when a brake is installed are shown in parentheses.

# ES5 Slider type TSC specification Direct motor coupling



# Model Configuration

Mode	el	Ball screw lead	Stroke	Design symbol		Control device Type	9	Option		Motor used		Home position		Cable length
ES5	_	06 –	0150	В	-	TS	-	GR–SB	/	42P	_	D00	-	<b>S</b> 3
ES5		06: 6mm	0050: 50mm	В		TS: TSC		No symbol: None		<b>42P</b> : □42		D00:		No symbol: None
		12: 12mm	to					GR: Change the cover color to gray		42PB:		Motor side		S3 : Standard 3m
			0500: 500mm					SB: With slider base		□42 with brake		R00:		S5 : Standard 5m
				•				□ <sub>1</sub> □ <sub>2</sub> : Sensors				Reverse motor side		SA*: Standard 10m

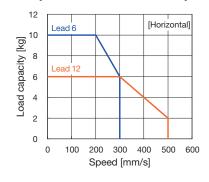
<sup>\*</sup> To select SA, insert a noise filter to the TSC power supply.
Recommended noise filter is "RSAN-2003

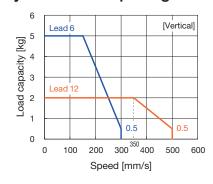
# Basic Specifications

Cor	ntrol device	e type		TS	SC		
	Motor			□42			
Ball	screw lead	d [mm]		6	12		
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	10	6		
Weight [kg]	rate	Vertical	0.2G	5	2		
Rur	nning life *	<sup>1</sup> [km]		5000			
Positioni	ng repeata	ability [r	nm]	±0.	020		
Lo	st motion	[mm]		0.1			
Static perm	issible mo	ment *	² [N·m]	M <sub>A</sub> : 10.5, M <sub>B</sub> : 22, M <sub>C</sub> : 22.1			

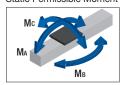
- \*1 Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm
- \*2 Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

# Speed and Load Capacity: Relationship Diagram

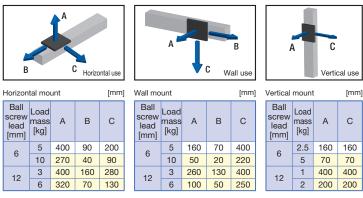




## Static Permissible Moment

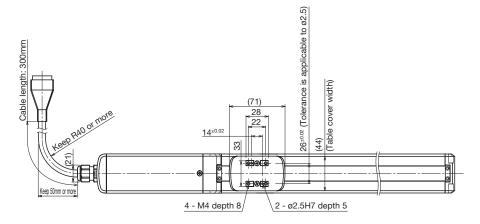


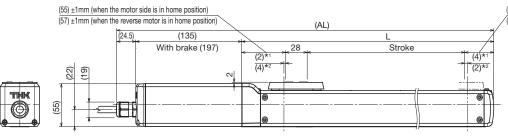
# Permissible Overhang Length \*

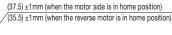


<sup>\*</sup> Distance from the center of the top face of the table to the load center of gravity position under the following conditions: 5,000km running life, single-direction load, 0.3G horizontal, 0.2G vertical, 150mm stroke.

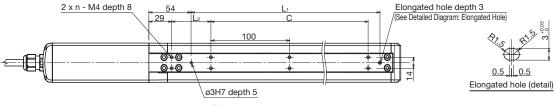
# ES5 + TSC











- \*1 Stroke to the mechanical stopper when the motor side is in home position.
- $^{\star 2}$  Stroke to the mechanical stopper when the reverse motor side is in home position.

	e [mm] echanical stoppers)	<b>50</b> (56)	100 (106)	<b>150</b> (156)	<b>200</b> (206)	<b>250</b> (256)	<b>300</b> (306)	<b>350</b> (356)	<b>400</b> (406)	<b>450</b> (456)	<b>500</b> (506)			
Maximum speed *1 *2	Ball screw lead: 6mm		300											
[mm/s]	Ball screw lead: 12mm		500											
	AL*3	330 (392)	380 (442)	430 (492)	480 (542)	530 (592)	580 (642)	630 (692)	680 (742)	730 (792)	780 (842)			
	L	170.5	220.5	270.5	320.5	370.5	420.5	470.5	520.5	570.5	620.5			
Dimensions [mm]	L <sub>1</sub>	90	140	190	240	290	340	390	440	490	540			
	L <sub>2</sub>	100	50	100	50	100	50	100	50	100	50			
	С	0	100	100	200	200	300	300	400	400	500			
Mounting hole count	n	2	3	3	4	4	5	5	6	6	7			
Weigh	Weight *3 [kg]			2.3 (2.8)	2.5 (3)	2.6 (3.1)	2.8 (3.2)	2.9 (3.4)	3 (3.5)	3.2 (3.7)	3.3 (3.8)			

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- $\ensuremath{^{\star_2}}$  Dependent on permissible rotational speed of ball screw.
- \*3 Values when a brake is installed are shown in parentheses.

# ES5R Slider type TSC specification Motor wrap



# Model Configuration

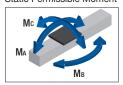
Model	Ball screw lead	Stroke	Design symbol	Control device Type	9	Option		Motor used		Home position		Cable length
ES5R -	06	0150	В	– TS	-	MR-GR	/	42P	_	D00 -	-	<b>S</b> 3
ES5R	06: 6mm	0050: 50mm	В	TS: TSC		MR: Motor right-turn folded		<b>42P</b> : □42		D00:		No symbol: None
	12: 12mm	to			_	ML : Motor left-turn folded		42PB:		Motor side		S3 : Standard 3m
		0500: 500mm				GR: Change the cover color to gray		□42 with brake		R00:		S5 : Standard 5m
						SB: With slider base				Reverse motor side		SA*: Standard 10m
						□ <sub>1</sub> □ <sub>2</sub> : Sensors						To select SA, insert a noise filter to the TSC
												power supply. Recommended noise filter is "RSAN-2003

# Basic Specifications

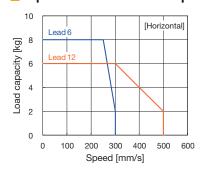
Cor	ntrol device	e type		TS	SC .		
	Motor				42		
Ball	screw lead	[mm] b		6 12			
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	8	6		
Weight [kg]	rate	Vertical	0.2G	2 1			
Rur	nning life *	<sup>1</sup> [km]		5000			
Positioni	ng repeata	ability [r	nm]	±0.	020		
Lo	st motion	[mm]		0.1			
Static perm	issible mo	ment *	² [N·m]	M <sub>A</sub> : 10.5, M <sub>B</sub> : 22, M <sub>C</sub> : 22.1			

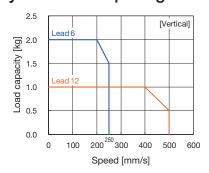
- \*1 Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm
- \*2 Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

## Static Permissible Moment



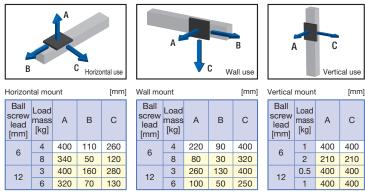
# Speed and Load Capacity: Relationship Diagram





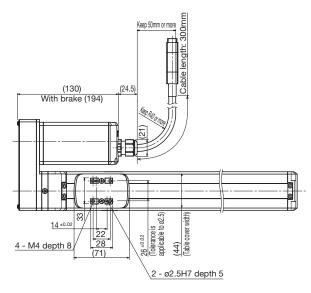
(TDK-Lambda Corporation)".

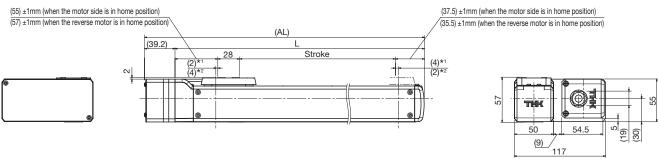
# Permissible Overhang Length \*

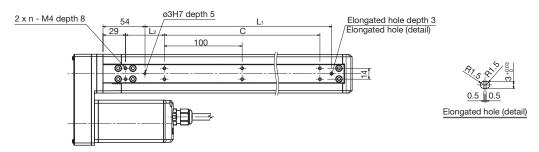


<sup>\*</sup> Distance from the center of the top face of the table to the load center of gravity position under the following conditions: 5,000km running life, single-direction load, 0.3G horizontal, 0.2G vertical, 150mm stroke.

# ES5R + TSC







- \*1 Stroke to the mechanical stopper when the motor side is in home position.
- $^{\star_2}$  Stroke to the mechanical stopper when the reverse motor side is in home position.

	e [mm] echanical stoppers)	<b>50</b> (56)	100 (106)	<b>150</b> (156)	<b>200</b> (206)	<b>250</b> (256)	<b>300</b> (306)	<b>350</b> (356)	<b>400</b> (406)	<b>450</b> (456)	<b>500</b> (506)			
Maximum speed *1 *2	Ball screw lead: 6mm		Horizontal: 300, Vertical: 250											
[mm/s]	Ball screw lead: 12mm		500											
	AL	209.7	259.7	309.7	359.7	409.7	459.7	509.7	559.7	609.7	659.7			
	L	170.5	220.5	270.5	320.5	370.5	420.5	470.5	520.5	570.5	620.5			
Dimensions [mm]	L <sub>1</sub>	90	140	190	240	290	340	390	440	490	540			
	L2	100	50	100	50	100	50	100	50	100	50			
	С	0	100	100	200	200	300	300	400	400	500			
Mounting hole count	n	2	3	3	4	4	5	5	6	6	7			
Weigh	t *3 [kg]	2.2 (2.8)	2.3 (2.9)	2.4 (3)	2.6 (3.2)	2.7 (3.3)	2.8 (3.5)	3 (3.6)	3.1 (3.8)	3.3 (3.9)	3.4 (4)			

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- $\ensuremath{^{\star 2}}$  Dependent on permissible rotational speed of ball screw.
- \*3 Values when a brake is installed are shown in parentheses.

# ES6

# Slider type TSC specification Direct motor coupling



# Model Configuration

Model	Ball screw lead	Stroke	Design symbol	Control device Type	Option	Motor used	Home position	Cable length
ES6 -	06 –	0150	В	– TS –	- GR–SB	/ 42P -	D00 -	- S3
ES6	06: 6mm	0050: 50mm	В	TS: TSC	No symbol: None	<b>42P</b> : □42	D00:	No symbol: None
	12: 12mm	to			GR: Change the cover color to gray	42PB:	Motor side	S3 : Standard 3m
		0600: 600mm			SB: With slider base	□42 with brake	R00:	S5 : Standard 5m
					□ <sub>1</sub> □ <sub>2</sub> : Sensors		Reverse motor side	SA*: Standard 10m

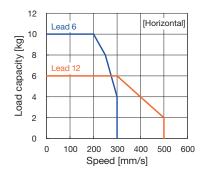
<sup>\*</sup> To select SA, insert a noise filter to the TSC power supply.
Recommended noise filter is "RSAN-2003

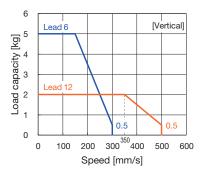
# Basic Specifications

Cor	ntrol device	e type		TSC			
	Motor			□42			
Ball	screw lead	d [mm]		6 12			
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	10	6		
Weight [kg]	rate	Vertical	0.2G	5	2		
Rur	nning life *	<sup>1</sup> [km]		5000			
Positioni	ng repeata	ability [r	nm]	±0.	020		
Lo	st motion	[mm]		0.1			
Static perm	issible mo	ment *	² [N·m]	M <sub>A</sub> : 10.5, M <sub>B</sub> : 22, M <sub>C</sub> : 22.1			

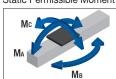
- \*1 Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm
- \*2 Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

# Speed and Load Capacity: Relationship Diagram

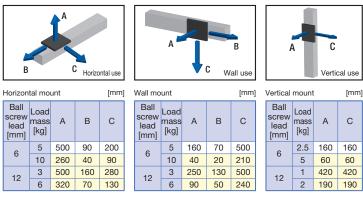




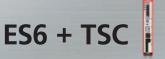
## Static Permissible Moment

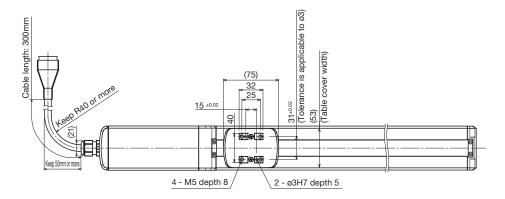


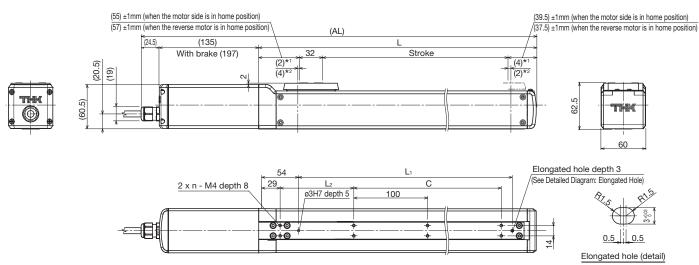
# Permissible Overhang Length \*



<sup>\*</sup> Distance from the center of the top face of the table to the load center of gravity position under the following conditions: 5,000km running life, single-direction load, 0.3G horizontal, 0.2G vertical, 150mm stroke.





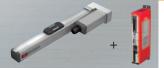


- $^{\star 1}$  Stroke to the mechanical stopper when the motor side is in home position.
- \*2 Stroke to the mechanical stopper when the reverse motor side is in home position.

	e [mm] echanical stoppers)	<b>50</b> (56)	100 (106)	<b>150</b> (156)	<b>200</b> (206)	<b>250</b> (256)	<b>300</b> (306)	<b>350</b> (356)	<b>400</b> (406)	<b>450</b> (456)	<b>500</b> (506)	<b>550</b> (556)	<b>600</b> (606)	
Maximum speed *1 *2	Ball screw lead: 6mm		300											
[mm/s]	Ball screw lead: 12mm		500											
	AL*3	336 (398)	386 (448)	436 (498)	486 (548)	536 (598)	586 (648)	636 (698)	686 (748)	736 (798)	786 (848)	836 (898)	886 (948)	
	L	176.5	226.5	276.5	326.5	376.5	426.5	476.5	526.5	576.5	626.5	676.5	726.5	
Dimensions [mm]	L <sub>1</sub>	90	140	190	240	290	340	390	440	490	540	590	640	
	L <sub>2</sub>	100	50	100	50	100	50	100	50	100	50	100	50	
	0	100	100	200	200	300	300	400	400	500	500	600		
Mounting hole count	n	2	3	3	4	4	5	5	6	6	7	7	8	
Weight	t *3 [kg]	2.4 (2.9)	2.6 (3)	2.7 (3.2)	2.8 (3.3)	3 (3.5)	3.1 (3.6)	3.3 (3.8)	3.4 (3.9)	3.5 (4)	3.7 (4.2)	3.8 (4.3)	4 (4.5)	

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- $\ensuremath{^{\star_2}}$  Dependent on permissible rotational speed of ball screw.
- \*3 Values when a brake is installed are shown in parentheses.

# ES6R Slider type TSC specification Motor wrap



# Model Configuration

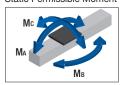
Model	Ball screw lead		Stroke	Design symbol		Control device Type	Э	Option		Motor used		Home position		Cable length
ES6R	06	_	0150	В	-	TS	-	- MR–GR	/	42P	_	D00	-	<b>S</b> 3
ES6R	<b>06</b> : 6mm		0050: 50mm	В		TS: TSC		MR: Motor right-turn folded		<b>42P</b> : □42		D00:		No symbol: None
	12: 12mm		to		_		_	ML : Motor left-turn folded		42PB:		Motor side		S3 : Standard 3m
			0600: 600mm					GR: Change the cover color to gray		□42 with brake		R00:		S5 : Standard 5m
								SB: With slider base				Reverse motor side		SA*: Standard 10m
								□ <sub>1</sub> □ <sub>2</sub> : Sensors					,	* To select SA, insert a noise filter to the TSC
														power supply.  Recommended noise filter is "RSAN-2003 (TDK-Lambda Corporation)".

# Basic Specifications

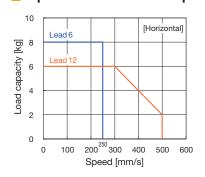
Cor	ntrol device	e type		TSC			
	Motor				42		
Ball	screw lead	d [mm]	6 12				
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	8	6		
Weight [kg]	rate	Vertical	0.2G	2	1		
Rur	nning life *	<sup>1</sup> [km]		5000			
Positioni	ng repeata	ability [r	nm]	±0.020			
Lo	st motion	[mm]		0.1			
Static perm	issible mo	ment *	² [N·m]	M <sub>A</sub> : 10.5, M <sub>B</sub> : 22, M <sub>C</sub> : 22.1			

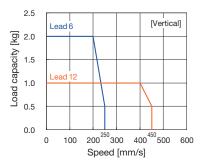
- \*1 Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm
- \*2 Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

## Static Permissible Moment

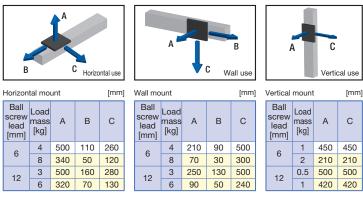


# Speed and Load Capacity: Relationship Diagram



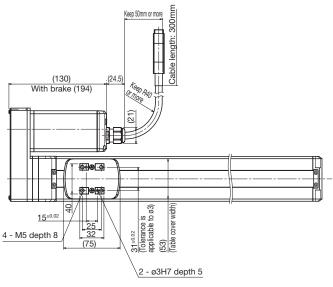


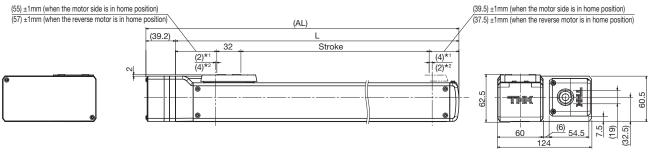
# Permissible Overhang Length \*

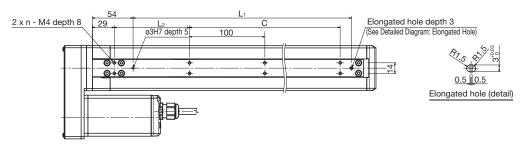


<sup>\*</sup> Distance from the center of the top face of the table to the load center of gravity position under the following conditions: 5,000km running life, single-direction load, 0.3G horizontal, 0.2G vertical, 150mm stroke.

# ES6R + TSC







- \*1 Stroke to the mechanical stopper when the motor side is in home position.
- $\mbox{\ensuremath{^{\star_2}}}$  Stroke to the mechanical stopper when the reverse motor side is in home position.

Stroke [mm] (Stroke between mechanical stoppers)		<b>50</b> (56)	<b>100</b> (106)	<b>150</b> (156)	<b>200</b> (206)	<b>250</b> (256)	<b>300</b> (306)	<b>350</b> (356)	<b>400</b> (406)	<b>450</b> (456)	<b>500</b> (506)	<b>550</b> (556)	<b>600</b> (606)			
Maximum speed *1 *2	Ball screw lead: 6mm		250													
[mm/s]	Ball screw lead: 12mm		Horizontal: 500, Vertical: 450													
	AL	215.7	265.7	315.7	365.7	415.7	465.7	515.7	565.7	615.7	665.7	715.7	765.7			
	L	176.5	226.5	276.5	326.5	376.5	426.5	476.5	526.5	576.5	626.5	676.5	726.5			
Dimensions [mm]	L <sub>1</sub>	90	140	190	240	290	340	390	440	490	540	590	640			
	L <sub>2</sub>	100	50	100	50	100	50	100	50	100	50	100	50			
	С	0	100	100	200	200	300	300	400	400	500	500	600			
Mounting hole count n		2	3	3	4	4	5	5	6	6	7	7	8			
Weight	Weight *3 [kg]			2.8 (3.4)	2.9 (3.5)	3.1 (3.7)	3.2 (3.8)	3.4 (4)	3.5 (4.1)	3.7 (4.3)	3.8 (4.4)	4 (4.6)	4.1 (4.7)			

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- $\ensuremath{^{\star 2}}$  Dependent on permissible rotational speed of ball screw.
- \*3 Values when a brake is installed are shown in parentheses.
- \*4 Horizontal: 460, Vertical: 450

# EC3 Cylinder type TSC specification Direct motor coupling



# Model Configuration

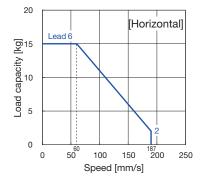
Model		Ball screw lead		Stroke	Design symbol		Control device Type	9	Option		Motor used		Home position		Cable length
EC3	-	06	_	0150	В	-	TS	-	GR–FL–LB	/	35P	-	D00 -	-	<b>S</b> 3
EC3		<mark>06</mark> : 6mm		0050: 50mm	В		TS: TSC		No symbol: None		<b>35P</b> : □35		D00:	١	lo symbol: None
				to					GR: Change the cover color to gray		35PB:		Motor side		S3 : Standard 3m
				<mark>0200</mark> : 200mm					CB: With cylinder base		□35 with brake		R00:		55 : Standard 5m
									FL: With flange				Reverse motor side		5A*: Standard 10m
									LB: With link ball						To select SA, insert a noise filter to the TSC
														İ	power supply.  Recommended noise filter is "RSAN-2003  TDK-Lambda Corporation)".

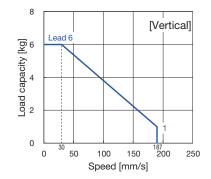
# Basic Specifications

Cor	ntrol device	e type		TS	SC		
	Motor				35		
Ball	screw lead	d [mm]		6 12			
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	15	6		
Weight [kg]	rate	Vertical	0.2G	6	1		
Rur	nning life *	<sup>1</sup> [km]		5000			
Positioni	ng repeata	ability [r	nm]	±0.020			
Lo	st motion	[mm]		0.1			
Static perm	issible mo	ment *	² [N·m]	±1.5			

<sup>\*1</sup> Service life is based on below conditions. Conditions: Horizontal or vertical, under the maximum load capacity, overhang length A=6mm, B and C=0mm, 0.3G for horizontal, 0.2G for vertical, stroke 50mm

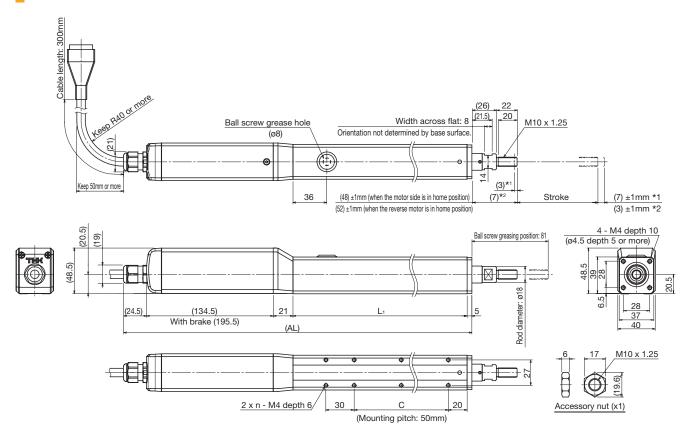
# Speed and Load Capacity: Relationship Diagram





 $<sup>\</sup>ensuremath{^{\star 2}}$  Maximum permissible moment when unit is stationary. Applied point of moment load for MA and MC are the top face of the table, and that for MB is the center of the table.

# EC3 + TSC



- $\ensuremath{^{\star 1}}$  Stroke to the mechanical stopper when the motor side is in home position.
- $\star^2$  Stroke to the mechanical stopper when the reverse motor side is in home position.

	e [mm] echanical stoppers)	<b>50</b> (60)	<b>100</b> (110)	<b>150</b> (160)	<b>200</b> (210)							
Maximum speed *1 *2 [mm/s]	Ball screw lead: 6mm		187									
	AL*3	320 (381)	370 (431)	420 (481)	470 (531)							
Dimensions [mm]	L <sub>1</sub>	135	185	235	285							
	С	50	100	150	200							
Mounting hole count n		3	4	5	6							
Weigh	t *3 [kg]	1.4 (1.8)	1.6 (2)	1.8 (2.2)	2 (2.4)							

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- $\ensuremath{^{\star_2}}$  Dependent on permissible rotational speed of ball screw.
- \*3 Values when a brake is installed are shown in parentheses.

# EC3R Cylinder type TSC specification Motor wrap



# Model Configuration

Model	Ball screw lead		Stroke	Design symbol		Control device Type		Option		Motor used		Home position		Cable length
EC3R -	06	_	0150	В	-	TS	_	MR-GR-FL-LB	/	35P	-	D00 -	-	<b>S</b> 3
EC3R	06: 6mm		0050: 50mm	В		TS: TSC		MR: Motor right-turn folded		<b>35P</b> : □35		D00:	1	No symbol: None
			to		_			ML : Motor left-turn folded		35PB:		Motor side		S3 : Standard 3m
			<mark>0200</mark> : 200mm					GR: Change the cover color to gray		□35 with brake		R00:		S5 : Standard 5m
								CB: With cylinder base				Reverse motor side		SA*: Standard 10m
								FL: With flange						To select SA, insert a noise filter to the TSC
								LB: With link ball						power supply. Recommended noise
														filter is "RSAN-2003 (TDK-Lambda Corporation)".

# Basic Specifications

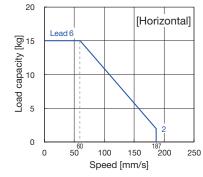
Cor	ntrol device	e type		TSC		
	Motor			□35		
Ball	screw lead	d [mm]	6			
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	15		
Weight *1 [kg]	rate	Vertical	0.2G	3		
Rur	nning life *	<sup>2</sup> [km]		5000		
Positioni	ng repeata	ability [r	nm]	±0.020		
Lo	st motion	[mm]		0.1		
Rod non-	rotational	accura	cy [°]	±1.5		

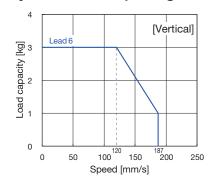
\*1 Only axial loads permissible.

Only an axial load may be applied to rod via LM Guide. LM Guide sliding resistance must be considered when making selection.

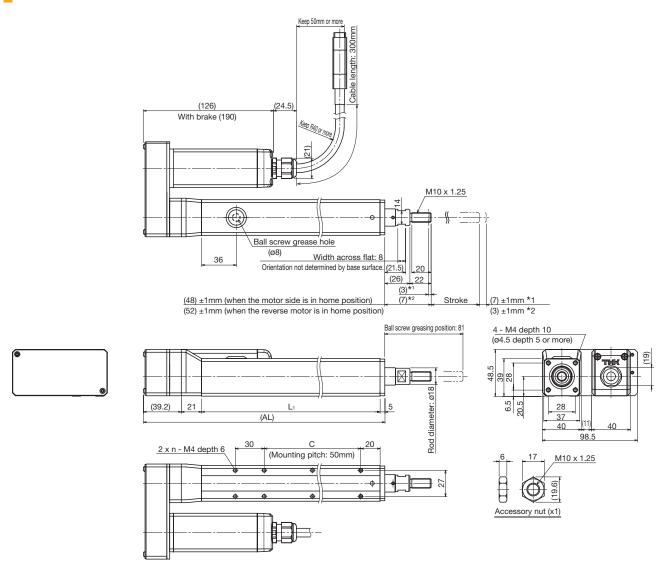
\*2 The following conditions apply to running life. Conditions: Under the maximum load capacity (with LM guide), maximum speed, 0.3G for horizontal, 0.2G for vertical

# Speed and Load Capacity: Relationship Diagram





# EC3R + TSC



- \*1 Stroke to the mechanical stopper when the motor side is in home position.
- \*2 Stroke to the mechanical stopper when the reverse motor side is in home position.

	e [mm] echanical stoppers)	<b>50</b> (60)	<b>100</b> (110)	<b>150</b> (160)	<b>200</b> (210)							
Maximum speed *1 *2 [mm/s]	Ball screw lead: 6mm		187									
	AL	200.2	250.2	300.2	350.2							
Dimensions [mm]	L <sub>1</sub>	135	185	235	285							
	С	50	100	150	200							
Mounting hole count	n	3	4	5	6							
Weigh	t *3 [kg]	1.4 (1.8)	1.6 (2.0)	1.8 (2.2)	2 (2.4)							

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- \*2 Dependent on permissible rotational speed of ball screw.
- \*3 Values when a brake is installed are shown in parentheses.

# EC3H

Cylinder type TSC specification Direct motor coupling/with linear bush



# Model Configuration

Model Ball screw lead	Stroke	Design symbol	Control device Type	Option	Motor used	Home position	Cable length
EC3H - 06 -	0150	В	- TS	GR-CB	/ 35P	D00 -	<b>S</b> 3
<b>EC3H</b> 06: 6mm	0050: 50mm	В	TS: TSC	No symbol: None	<b>35P</b> : □35	D00:	No symbol: None
	to			GR: Change the cover color to gray	35PB:	Motor side	S3 : Standard 3m
	<mark>0200</mark> : 200mm			CB: With cylinder base	□35 with brake	R00:	S5 : Standard 5m
·						Reverse motor side	SA*: Standard 10m

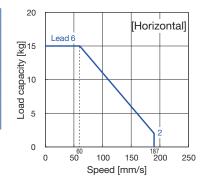
<sup>\*</sup> To select SA, insert a noise filter to the TSC power supply. Recommended noise filter is "RSAN-2003

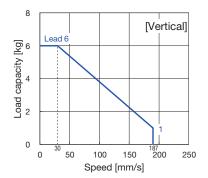
# Basic Specifications

Cor	ntrol device	e type		TSC		
	Motor			□35		
Ball	screw lead	d [mm]	6			
Maximum load Weight *1*2	Acceleration and deceleration	Horizontal mount	0.3G	15		
[kg]	rate	Vertical	0.2G	6		
Runi	ning life *2	*³ [km]		5000		
Positioni	ng repeata	ability [r	nm]	±0.020		
Lo	st motion	[mm]		0.1		
Rod non-	rotational	accura	cy [°]	±0.05		

- \*1 Only axial loads permissible.
  - Only an axial load may be applied to rod via LM Guide. LM Guide sliding resistance must be considered when making selection.
- \*2 Load capacity and running life may vary without an LM guide. For details, see "Reference End Load and Running Life".
- \*3 The following conditions apply to running life. Conditions: Under the maximum load capacity (with LM guide), maximum speed, 0.3G for horizontal, 0.2G for vertical

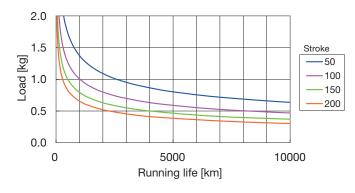
# Speed and Load Capacity: Relationship Diagram

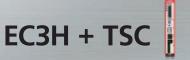


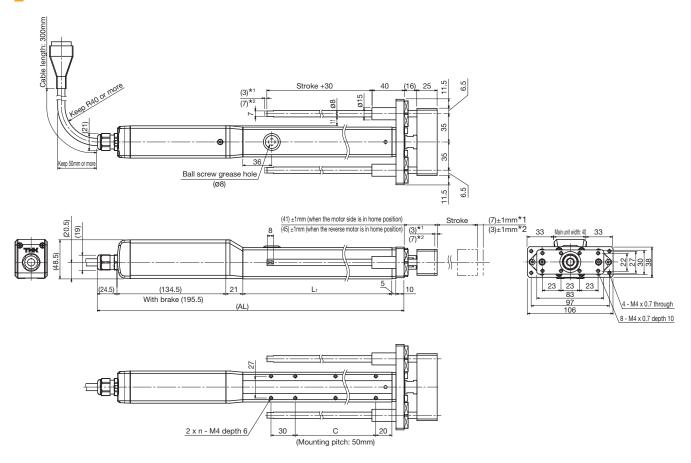


# Reference End Load and Running Life

Running life varies when a load is applied to the end of the unit without using an LM Guide, as shown below.







- $^{\star \scriptscriptstyle{1}}$  Stroke to the mechanical stopper when the motor side is in home position.
- $\star^2$  Stroke to the mechanical stopper when the reverse motor side is in home position.

Stroke [mm] (Stroke between mechanical stoppers)		<b>50</b> (60)	<b>100</b> (110)	<b>150</b> (160)	<b>200</b> (210)
Maximum speed *1 *2 [mm/s]	Ball screw lead: 6mm		18	37	
	AL*3	330 (391)	380 (441)	430 (491)	480 (541)
Dimensions [mm]	L <sub>1</sub>	135	185	235	285
	С	50	100	150	200
Mounting hole count n		3	4	5	6
Weigh	t *3 [kg]	1.7 (2.1)	1.9 (2.4)	2.2 (2.6)	2.4 (2.9)

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- \*2 Dependent on permissible rotational speed of ball screw.
- \*3 Values when a brake is installed are shown in parentheses.

# EC4 Cylinder type TSC specification Direct motor coupling



# Model Configuration

Model	Ball screw lead	Stroke	Design symbol	Control device Type	Option	Motor used	Home position	Cable length
EC4 -	06 -	0150	В	– TS –	- GR–FL–LB	/ 42P -	D00 -	<b>S</b> 3
EC4	06: 6mm	0050: 50mm	В	TS: TSC	No symbol: None	<b>42P</b> : □42	D00:	No symbol: None
	12: 12mm	to			GR: Change the cover color to gray	42PB:	Motor side	S3 : Standard 3m
		0300: 300mm			CB: With cylinder base	□42 with brake	R00:	S5 : Standard 5m
					FL: With flange		Reverse motor side	SA*: Standard 10m
					LB: With link ball			* To select SA, insert a noise filter to the TSC power supply. Recommended noise filter is "RSAN-2003 (TDK-Lambda Corporation)".

# Basic Specifications

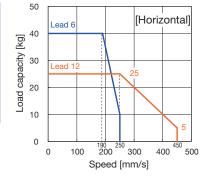
Cor	ntrol device	e type	TSC			
	Motor		□42			
Ball	screw lead	d [mm]		6	12	
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	40	25	
Weight *1 [kg]	rate	Vertical	0.2G	12	4.5	
Rur	nning life *	<sup>2</sup> [km]		5000		
Positioni	ng repeata	ability [r	±0.020			
Lo	st motion	[mm]	0.1			
Rod non-	rotational	accura	cy [°]	±1	.5	

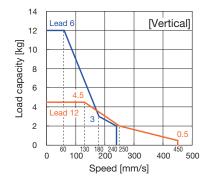
<sup>\*1</sup> Only axial loads permissible.

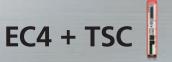
Only an axial load may be applied to rod via LM Guide. LM Guide sliding resistance must be considered when making selection.

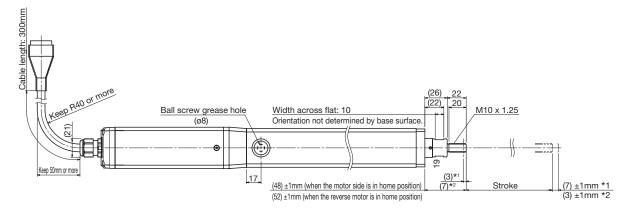
\*2 The following conditions apply to running life. Conditions: Under the maximum load capacity (with LM guide), maximum speed, 0.3G for horizontal, 0.2G for vertical

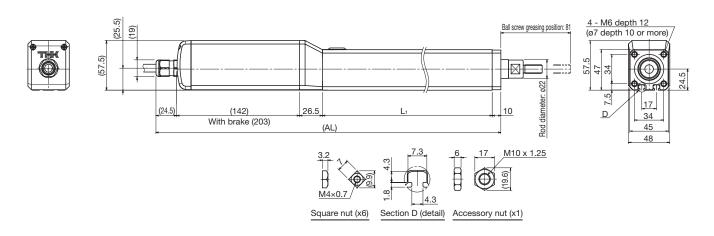
# Speed and Load Capacity: Relationship Diagram











- \*1 Stroke to the mechanical stopper when the motor side is in home position.
- $\ensuremath{^{\star 2}}$  Stroke to the mechanical stopper when the reverse motor side is in home position.

Stroke [mm] (Stroke between mechanical stoppers)		<b>50</b> (60)	<b>100</b> (110)	<b>250</b> (260)	<b>300</b> (310)		
Maximum speed *1 *2	Ball screw lead: 6mm		Horizontal: 250		230	170	
[mm/s]	Ball screw lead: 12mm				340		
Dimensions [mm]	AL*3	350 (411)	400 (461)	450 (511)	500 (561)	550 (611)	600 (661)
Dimensions [mm]	L1*4	147	197	347	397		
Weight *3 [kg]		2.3 (2.9)	2.6 (3.2)	3 (3.5)	3.3 (3.8)	3.6 (4.2)	4 (4.5)

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- \*2 Dependent on permissible rotational speed of ball screw.
- $\ensuremath{^{\star_3}}$  Values when a brake is installed are shown in parentheses.
- $^{\mbox{\scriptsize $\star$}^4}$  The dimension of the T slot corresponds to  $L_1.$

# EC4R Cylinder type TSC specification Motor wrap



# Model Configuration

Model	Ball screw lead	Stroke	Design symbol	Control device Type	Option	Motor used	Home position	Cable length
EC4R -	06	0150	В	– TS -	MR-GR-FL-LB	/ 42P -	D00	<b>S</b> 3
EC4R	06: 6mm	0050: 50mm	В	TS: TSC	MR: Motor right-turn folded	<b>42P</b> : □42	D00:	No symbol: None
	12: 12mm	to			ML : Motor left-turn folded	42PB:	Motor side	S3 : Standard 3m
		0300: 300mm			GR: Change the cover color to gray	☐42 with brake	R00:	S5 : Standard 5m
					CB: With cylinder base		Reverse motor side	SA*: Standard 10m
					FL: With flange			* To select SA, insert a noise filter to the TSC
					LB: With link ball			power supply. Recommended noise
								filter is "RSAN-2003

# Basic Specifications

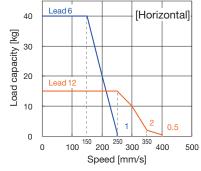
Cor	ntrol device	e type	TSC			
	Motor		□42			
Ball	screw lead	d [mm]		6	12	
Maximum load	Acceleration and deceleration	Horizontal mount	0.3G	40	15	
Weight *1 [kg]	rate	Vertical	0.2G	6	4.0	
Rur	nning life *	<sup>2</sup> [km]		5000		
Positioni	ng repeata	ability [r	nm]	±0.020		
Lo	st motion	[mm]	0.1			
Rod non-	rotational	accura	cy [°]	±1.5		

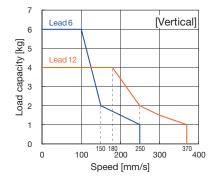
<sup>\*1</sup> Only axial loads permissible.

Only an axial load may be applied to rod via LM Guide. LM Guide sliding resistance must be considered when making selection.

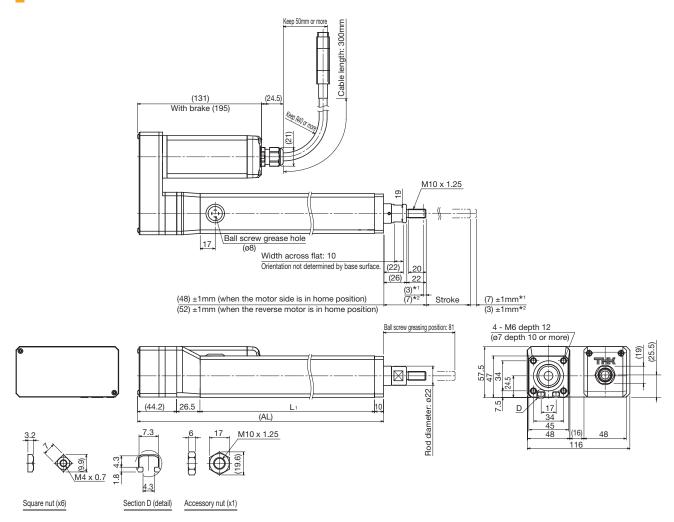
\*2 The following conditions apply to running life. Conditions: Under the maximum load capacity (with LM guide), maximum speed, 0.3G for horizontal, 0.2G for vertical

# Speed and Load Capacity: Relationship Diagram





# EC4R + TSC



- \*1 Stroke to the mechanical stopper when the motor side is in home position.
- $^{\star 2}$  Stroke to the mechanical stopper when the reverse motor side is in home position.

Stroke [mm] (Stroke between mechanical stoppers)		<b>50</b> (60)	<b>100</b> (110)	<b>250</b> (260)	<b>300</b> (310)		
Maximum speed *1 *2	Ball screw lead: 6mm		25	50		230	170
[mm/s]	Ball screw lead: 12mm		Hor	izontal: 400, Vertical:	370		340
Dimensions [mm]	AL	227.7	277.7	327.7	377.7	427.7	477.7
Dimensions [min]	L1*3	147	197	247	297	347	397
Weight *4 [kg]		2.3 (2.9)	2.6 (3.2)	2.9 (3.6)	3.3 (3.9)	3.6 (4.2)	3.9 (4.5)

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- \*2 Dependent on permissible rotational speed of ball screw.
- $\star^3$  The dimension of the T slot corresponds to L<sub>1</sub>.
- $^{\star 4}$  Values when a brake is installed are shown in parentheses.

# EC4H

Cylinder type TSC specification Direct motor coupling/with linear bush



# Model Configuration

Model	Ball screw lead	Stroke	Design symbol	Control device Type	Option	Motor used	Home position	Cable length
EC4H -	06 –	0150	В	– TS -	GR–CB	/ 42P -	D00 -	- S3
EC4H	06: 6mm	0050: 50mm	В	TS: TSC	No symbol: None	<b>42P</b> : □42	D00:	No symbol: None
	12: 12mm	to			GR: Change the cover color to gray	42PB:	Motor side	S3 : Standard 3m
		0300: 300mm			CB: With cylinder base	□42 with brake	R00:	S5 : Standard 5m
							Reverse motor side	SA*: Standard 10m
								t To collect OA forcest o

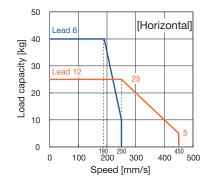
To select SA, insert a noise filter to the TSC power supply.
Recommended noise filter is "RSAN-2003

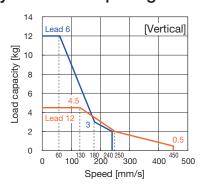
# Basic Specifications

Cor	ntrol device	e type	TSC			
	Motor		□42			
Ball	screw lead	d [mm]		6	12	
Maximum load Weight *1*2	Acceleration and deceleration	Horizontal mount	0.3G	40	25	
[kg]	rate	Vertical	0.2G	12	4.5	
Runi	ning life *2	*³ [km]		5000		
Positioni	ng repeata	ability [r	nm]	±0.020		
Lo	st motion	[mm]	0.1			
Rod non-	rotational	accura	cy [°]	±0.05		

- \*1 Only axial loads permissible.
  - Only an axial load may be applied to rod via LM Guide. LM Guide sliding resistance must be considered when making selection.
- \*2 Load capacity and running life may vary without an LM guide. For details, see "Reference End Load and Running Life".
- \*3 The following conditions apply to running life. Conditions: Under the maximum load capacity (with LM guide), maximum speed, 0.3G for horizontal, 0.2G for vertical

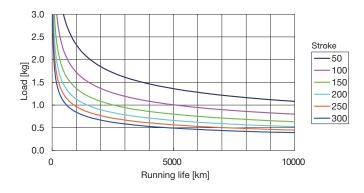
# Speed and Load Capacity: Relationship Diagram



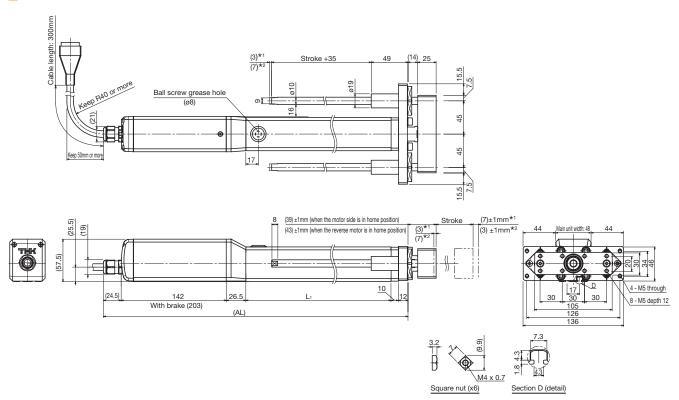


# Reference End Load and Running Life

Running life varies when a load is applied to the end of the unit without using an LM Guide, as shown below.



# EC4H + TSC



- $\ensuremath{^{\star 1}}$  Stroke to the mechanical stopper when the motor side is in home position.
- $^{\star_2}$  Stroke to the mechanical stopper when the reverse motor side is in home position.

Stroke [mm] (Stroke between mechanical stoppers)		<b>50</b> (60)	<b>100</b> (110)	<b>150</b> (160)	<b>200</b> (210)	<b>250</b> (260)	<b>300</b> (310)
Maximum speed *1 *2	Ball screw lead: 6mm		Horizontal: 250	0, Vertical: 240		230	170
[mm/s]	Ball screw lead: 12mm				340		
Dimensions [mm]	AL*3	362 (423)	412 (473)	462 (523)	512 (573)	562 (623)	612 (673)
Dimensions [mm]	L <sub>1</sub> * <sup>4</sup>	147	197	247	297	347	397
Weight	t *3 [kg]	2.8 (3.4)	3.1 (3.8)	3.5 (4.1)	3.9 (4.5)	4.2 (4.8)	4.6 (5.2)

- \*1 Load capacity and maximum speed vary dependent on usage conditions. For details, see "Speed and Load Capacity".
- \*2 Dependent on permissible rotational speed of ball screw.
- \*3 Values when a brake is installed are shown in parentheses.
- ${}^{\mbox{\scriptsize $\star$}4}$  The dimension of the T slot corresponds to  $L_1.$

# Common options for ES

# GR: Change the cover color to gray

As an option for ES, the cover color can be changed from red to gray.

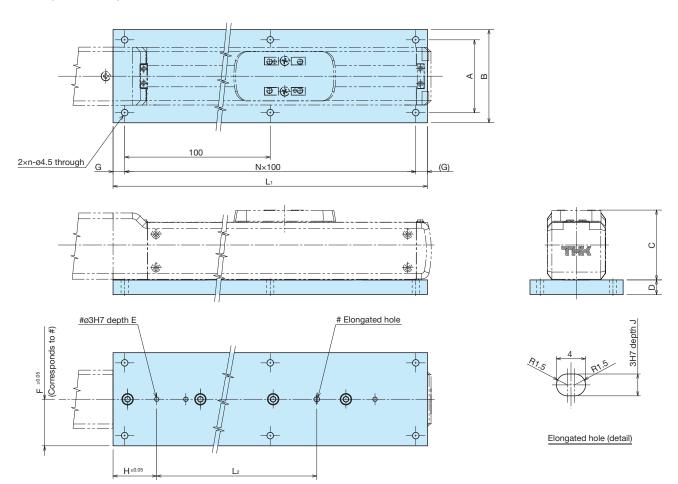


If the GR is not included in the model configuration, cover will be red.

# **ES** Option

# SB: Slider base (direct coupled specification)

THK provides a slider base for installing the ES main unit from the top face.  $_{\mbox{\scriptsize (Included with unit)}}$ 



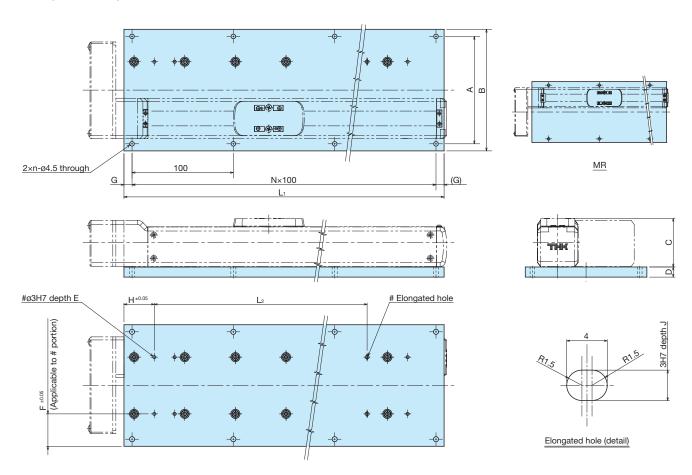
Model	Α	В	С	D	E	F	Н	J
ES3	42	56	40	8	8	28	40	8
ES4	50	64	48	10	10	32	30	10
ES5	70	84	57	10	10	42	45	10
ES6	70	84	62.5	10	10	42	45	10

Stro	oke	50	100	150	200	250	300	350	400	450	500	550	600
	L <sub>1</sub> [mm]	156	206	256	306	356	406	-	-	-	-	-	-
	L <sub>2</sub> [mm]	70	120	170	220	270	320	-	-	-	-	-	-
ES3	n	2	2	3	3	4	4	-	-	-	-	-	-
	N	1	1	2	2	3	3	-	-	-	-	-	-
	G [mm]	28	53	28	53	28	53	-	-	-	-	-	-
	L <sub>1</sub> [mm]	166	216	266	316	366	416	466	516	_	-	_	_
	L <sub>2</sub> [mm]	60	110	160	210	260	310	360	410	-	-	-	-
ES4	n	2	3	3	4	4	5	5	6	-	-	_	_
	N	1	2	2	3	3	4	4	5	-	-	-	-
	G [mm]	33	8	33	8	33	8	33	8	-	-	_	-
	L <sub>1</sub> [mm]	174	224	274	324	374	424	474	524	574	624	_	_
	L <sub>2</sub> [mm]	70	120	170	220	270	320	370	420	470	520	-	-
ES5	n	2	3	3	4	4	5	5	6	6	7	_	_
	N	1	2	2	3	3	4	4	5	5	6	-	-
	G [mm]	37	12	37	12	37	12	37	12	37	12	-	-
	L <sub>1</sub> [mm]	174	224	274	324	374	424	474	524	574	624	674	724
	L <sub>2</sub> [mm]	70	120	170	220	270	320	370	420	470	520	570	620
ES6	n	2	3	3	4	4	5	5	6	6	7	7	8
	N	1	2	2	3	3	4	4	5	5	6	6	7
	G [mm]	37	12	37	12	37	12	37	12	37	12	37	12

# **ES** Option

# SB: Slider base (motor wrap configuration)

THK provides a slider base for installing the ES main unit from the top face. (Included with unit)



									Unit: mm
Model	А	В	С	D	Е	F		Н	
Model		Ь	C			MR	ML		J
ES3	92	106	40	8	8	28	78	40	8
ES4	106	120	48	10	10	32	88	30	10
ES5	136	150	57	10	10	42	108	45	10
ES6	136	150	62.5	10	10	42	108	45	10

Stro	oke	50	100	150	200	250	300	350	400	450	500	550	600
	L <sub>1</sub> [mm]	156	206	256	306	356	406	-	-	-	-	-	-
	L <sub>2</sub> [mm]	70	120	170	220	270	320	-	-	-	-	-	-
ES3	n	2	2	3	3	4	4	-	-	-	-	-	-
	N	1	1	2	2	3	3	-	_	-	-	-	-
	G [mm]	28	53	28	53	28	53	-	-	-	-	-	-
	L <sub>1</sub> [mm]	166	216	266	316	366	416	466	516	-	-	-	-
	L <sub>2</sub> [mm]	60	110	160	210	260	310	360	410	-	-	-	-
ES4	n	2	3	3	4	4	5	5	6	-	-	-	-
	N	1	2	2	3	3	4	4	5	-	-	-	-
	G [mm]	33	8	33	8	33	8	33	8	-	-	-	-
	L <sub>1</sub> [mm]	174	224	274	324	374	424	474	524	574	624	_	-
	L <sub>2</sub> [mm]	70	120	170	220	270	320	370	420	470	520	-	-
ES5	n	2	3	3	4	4	5	5	6	6	7	_	-
	N	1	2	2	3	3	4	4	5	5	6	-	-
	G [mm]	37	12	37	12	37	12	37	12	37	12	_	-
	L <sub>1</sub> [mm]	174	224	274	324	374	424	474	524	574	624	674	724
	L <sub>2</sub> [mm]	70	120	170	220	270	320	370	420	470	520	570	620
ES6	n	2	3	3	4	4	5	5	6	6	7	7	8
	N	1	2	2	3	3	4	4	5	5	6	6	7
	G [mm]	37	12	37	12	37	12	37	12	37	12	37	12

## □<sub>1</sub>□<sub>2</sub>: Sensors

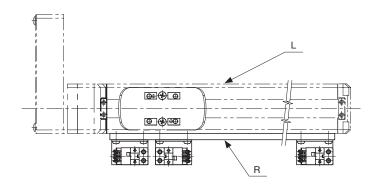
ES units can be equipped with optional proximity sensors and photo sensors. Sensor-equipped models also feature a dedicated sensor rail. The following precautions apply to sensor-equipped ES units.

- 1. The customer should provide a sensor target; a sensor target cannot be installed onto the actuator main unit.
- 2. When ordered, the sensor is included with the unit.
- 3. When motor wrap is selected, a sensor cannot be mounted on the same side as the folded direction of the motor.
- 4. When an optional sensor is used, the home position may differ from that indicated in this brochure.
- 5. When proximity sensors are placed too close to each other, they may not work properly. For closely grouped proximity sensors, the customer must provide sensors with variant frequencies (consult the respective manufacturer for sensor specifications).

Description	Туре	Accessory	Sym	nbol
Description	туре	Accessory	□₁	$\square_2$
With sensor rail	-	-	L/R	1
Photo Sensor * [3 units]	EE-SX674 (OMRON Corporation)	Mounting screw, nuts, sensor rail (x1), mounting plates (x3), connectors (EE-1001, x3)	L/R	6
Sensor N.O. contact [x1] N.C. contact points [x2]	GX-F12A (Panasonic Industrial Devices SUNX Co., Ltd.) GX-F12B (Panasonic Industrial Devices SUNX Co., Ltd.)		L/R	J
Sensor N.O. contact [x1] (PNP output) N.C. contact points [x2] (PNP output)	GX-F12A-P (Panasonic Industrial Devices SUNX Co., Ltd.) GX-F12B-P (Panasonic Industrial Devices SUNX Co., Ltd.)		L/R	М

N.O. contact: Normally open contact point N.C. contact: Normally closed contact point

Example: When a photo sensor is selected with motor wrap



#### Sensor symbols

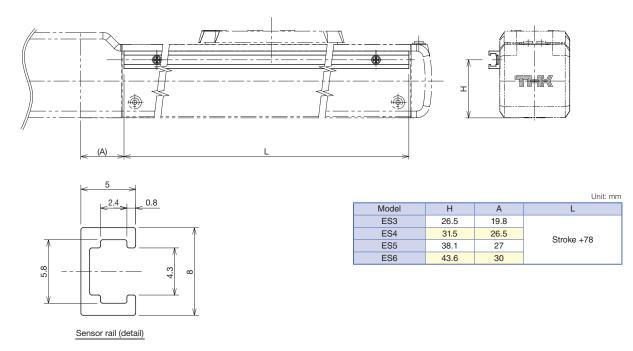
Symbol							
□1	$\square_2$						
R	6						

- $\hfill\Box_1$  represents the mounting position for sensor rail and sensor.
- $\square_2$  represents the type of sensors.
- $\Box$ 1 on the same side as the folded direction of the motor cannot be selected.
- L cannot be selected.

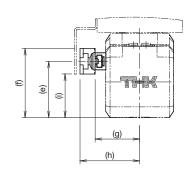
<sup>\*</sup> The photo sensors can be switched between ON when lit and ON when unlit.

# □<sub>1</sub>□<sub>2</sub>: Sensors

# Symbol 1: Sensor rail

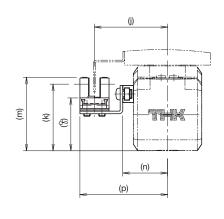


Symbols J, M: Proximity sensor GX-F12\* (Panasonic Industrial Devices SUNX Co., Ltd.)



					Unit: mm
Model	е	f	g	h	i
ES3	26.5	32.5	20.9	28	20.5
ES4	31.5	37.5	24.8	31.9	25.5
ES5	38.1	44.1	29.8	36.9	32.1
ES6	43.6	49.6	34.8	41.9	37.6

# Symbol 6: Photo sensor EE-SX674 (OMRON Corporation)

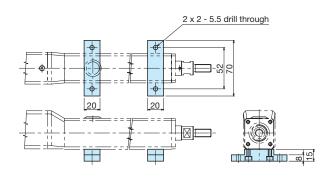


						Unit: mm
Model	j	k	m	n	р	8
ES3	31.4	28.6	31.8	20.9	38.4	22.2
ES4	35.3	33.6	36.8	24.8	42.3	27.2
ES5	40.3	40.2	43.4	29.8	47.3	33.8
ES6	45.3	45.7	48.9	34.8	52.3	39.3

# **EC** Option

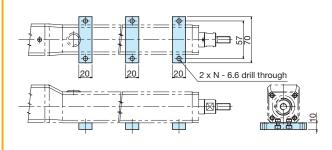
# **CB:** Cylinder Base





(Included with unit)

#### EC4

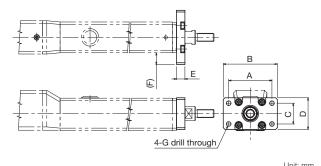


Stroke	50	100	150	200	250	300
N	2	2	2	2	3	3

(Included with unit)

# FL: Flange

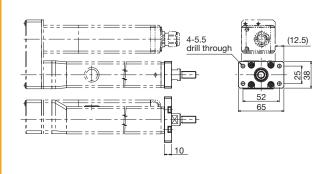
#### EC3/4, EC3R/4R



							OTIIL. ITIITI
Model	Α	В	С	D	Е	F	G
EC3/EC3R	52	65	25	38	10	14	5.5
EC4/EC4R	60	75	34	46	12	15	6.6

(Included with unit)

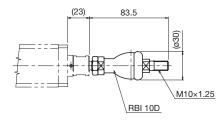
#### EC3R (When ST=50)



(Included with unit)

# LB: Link Ball

#### EC3/4



(Included with unit)

# **Stepper Driver Controller**

# TSC



#### For single shaft/Position type

#### **Features**

Ready to use by simplified setup.

# Simple Operation

Use PC setup tool D-STEP or digital operator TDO to access many useful functions.

# Functions

- Selectable function modes
   (64-position, external unit input instruction, 256-position, 512-position, Solenoid mode 1, and Solenoid mode 2)
- Step data count: Up to 512 (depending on function mode)
- Alarm history: Up to 50 (including power ON history)
- Switching between Auto/Manual, brake release switch
- Selectable control methods (positioning or pressing)

# Changes on the new version (design symbol B) UPDATE

TSC is now updated to a new version that specified with "B" in design symbol. Differences from conventional version, deign symbol "A" are shown below.

• Behavior at Servo-On

	Design symbol A	Design symbol B
Motion	Moves several millimeters	Standstill

Compatibility

Driver controller TSC, and actuator cable does not have compatibility between A and B.

\* To use a 10m actuator cable, insert a noise filter to the TSC power supply.

# Model Configuration

Stepper driver controller \*Separate order required.

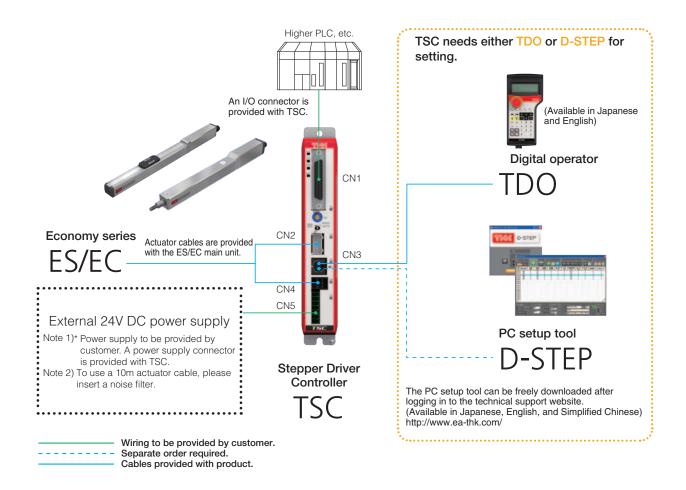
Model	Current	Design symbol	Туре	Combined Actuator	Combined actuator ball screw lead	Home position	Brake
TSC	- 015	В	- MOD -	ES6	- 06	– D	- В
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
TSC	015: 1.5A	В	MOD: Mode switching type	ES3	06: 6mm	D: Motor side	No symbol: Without brake
				ES4	12: 12mm	R: Reverse motor side	B: With brake
				ES5			
				ES6			
				ES3R			
				ES4R			
				ES5R			
				ES6R			
				EC3*1			
				EC4*1			
				EC3R			
				EC4R	*1 Select "EC	3" for EC3H and "EC	4" for EC4H.

# Basic Specifications

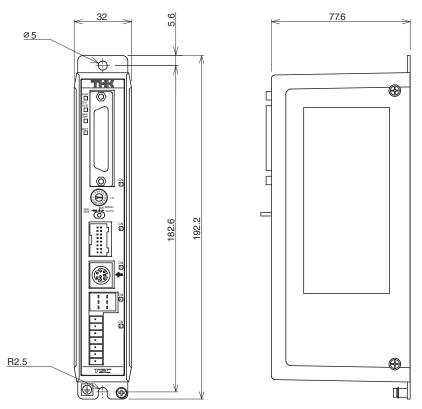
Basic Specifications	Input power	r supply	24V DC ±10% (Up to 2.5A)						
	Control axis		Single shaft						
	Motor type		Stepper motor (□28mm, □35mm, □42mm)						
Control	Control method				Feedback control (	(Semi-closed loop)			
	Position detection method				Incren	nental			
	Acceleration/deceleration method				Trapezoid a	acceleration			
	Function	mode	64-position	External unit input	256-position	512-position	Solenoid mode 1	Solenoid mode 2	
Program	Step data	count	64 points	64 points	256 points	512 points	7 points	3 points	
	Data input/outp	out method	PC setup tool D-STEP or Digital operator TDO						
	Dedicated	Input point	16	16 points (Start, Return to home position, Pause, Reset, Servo ON, Specify step number, etc.)*					
Input/output	input/output	Output point	16 points	Return to home position	on completed, In posit	d, In position, Servo ready, Alarm, Emergency stop status, etc.)*			
	Input/output power supply		24V DC ±10% (This should be prepared by yourself.)						
	Serial communication	Connected device		PC setup tool D-STEP or Digital operator TDO					
Communication		Communication method		RS-485					
		Port count	Mini DIN x 1						
Usage	Usage conditions		Usage conditions 0 to 40°C (No freezing)/–20 to 85°C (No freezing)						
conditions	Operating humidity/S	torage humidity		90% RH or below (No condensation)					
	Ambient co	ondition	Indoor	Indoor (Free from direct sunlight, corrosive gas, flammable gas, oil mist, dust, water, oil and chemicals)					
	Protective f	unction		Overload, overvoltage, excessive position deviation, software limit over error, etc.					
	Accessories		Power supply connector x 1  I/O connector x 1						
General specifications	Options (sold separately)		Digital operator TDO (Cable length 5 m) I/O cable 3m, 5m, 7m, and 10m PC communication cable (Mini DIN ↔ USB)						
	Outer dimensions		32mm (W) × 192.2mm (H) × 77.6mm (D)						
	Weight		300g or less						

<sup>\*</sup> Varies depending on function mode.

# System Configuration

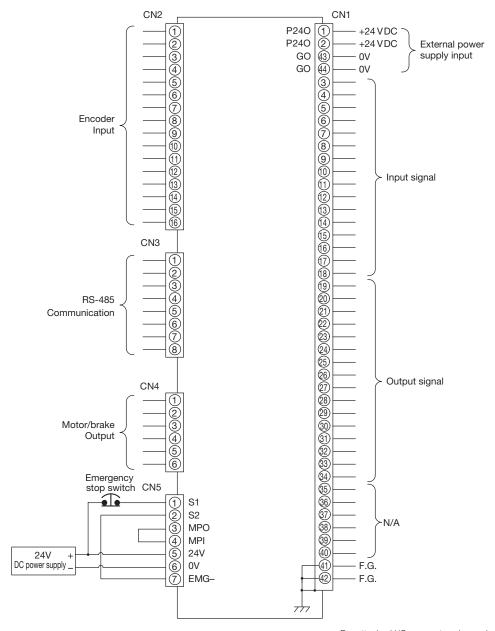


# Dimensional Drawing of Controller



<sup>\*</sup> For details of the dimensional drawing, please contact THK.

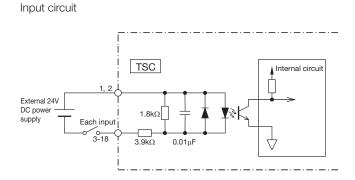
# TSC Pin Configuration

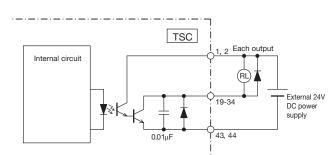


For attached I/O connector pin numbers, see P.46. Customer provides 24V DC power supply for input/output circuitry.

Output circuit

# Input/Output Circuitry for TSC (CN1)





# **TSC Function Modes**

TSC provides six modes to support various requirements and purposes.

Function mode		Overview	Step data count	Pressing operation
	0: 64-position	Multi-point positioning operation with 64 points With area output, with P area output	64	0
Multi-point positioning	1: External unit input instruction	Multi-point positioning operation with 64 points I/O-based external unit instruction mode Without area output, with P area output	64	-
	2: 256-position	Multi-point positioning operation with 256 points Without area output, with P area output	256	0
	3: 512-position	Multi-point positioning operation with 512 points Without area output, without P area output	512	0
Ele etre me que tie	4: Solenoid mode 1	Multi-point positioning operation with 7 points Direct move command input With area output, with P area output	7	0
Electromagnetic valve	5: Solenoid mode 2	Multi-point positioning operation with 3 points  Direct move command input  With position sensor auto-switch output, area output and P  area output	3	-

# Pin Configuration by Function Mode

	014	Signal name								
I/O	CN1 pin number	Function mode 0	Function mode 1	Function mode 2	Function mode 3	Function mode 4	Function mode 5			
	number	64-position	External unit input	256-position	512-position	Solenoid mode 1	Solenoid mode 2			
	3	PI 0	PI 0	PI 0	PI 0	ST 0	ST 0			
	4	PI 1	PI 1	PI 1	PI 1	ST 1	ST 1			
	5	PI 2	PI 2	PI 2	PI 2	ST 2	ST 2			
	6	PI 3	PI 3	PI 3	PI 3	ST 3	-			
	7	PI 4	PI 4	PI 4	PI 4	ST 4	-			
	8	PI 5	PI 5	PI 5	PI 5	ST 5	-			
	9	-	MODE	PI 6	PI 6	ST 6	-			
Innut	10	-	JOG/INCHING	PI 7	PI 7	-	-			
Input	11	-	JOG P	-	PI 8	-	-			
	12	BKRL	JOG N	BKRL	BKRL	BKRL	BKRL			
	13	STRT	STRT/PWRT	STRT	STRT	-	-			
	14	MANU	MANU	MANU	MANU	MANU	MANU			
	15	HOME	HOME	HOME	HOME	HOME	HOME			
	16	PAUSE	PAUSE	PAUSE	PAUSE	PAUSE	PAUSE			
	17	REST	REST	REST	REST	REST	REST			
	18	SV-ON	SV-ON	SV-ON	SV-ON	SV-ON	SV-ON			
	19	PO 0	PO 0	PO 0	PO 0	PE 0	LS 0			
	20	PO 1	PO 1	PO 1	PO 1	PE 1	LS 1			
	21	PO 2	PO 2	PO 2	PO 2	PE 2	LS 2			
	22	PO 3	PO 3	PO 3	PO 3	PE 3	-			
	23	PO 4	PO 4	PO 4	PO 4	PE 4	-			
	24	PO 5	PO 5	PO 5	PO 5	PE 5	-			
	25	MOVE	MOVE	PO 6	PO 6	PE 6	-			
Output	26	AREA	MODES	PO 7	PO 7	AREA	AREA			
Output	27	P AREA	P AREA	P AREA	PO 8	P AREA	P AREA			
	28	MANU S	MANU S	MANU S	MANU S	MANU S	MANU S			
	29	HEND	HEND	HEND	HEND	HEND	HEND			
	30	INPS	INPS	INPS	INPS	INPS	-			
	31	LOAD/TRQS	WEND	LOAD/TRQS	LOAD/TRQS	LOAD/TRQS	-			
	32	SVRDY	SVRDY	SVRDY	SVRDY	SVRDY	SVRDY			
	33	EMGS	EMGS	EMGS	EMGS	EMGS	EMGS			
	34	ALM	ALM	ALM	ALM	ALM	ALM			

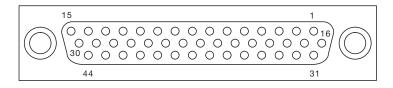
# Input Signal Functions

Input					
Signal name	Description	Remarks			
MANU	Operation mode	Switches AUTO/MANUAL from I/O. MANUAL when signal is on, and AUTO when it is off.			
STRT	Start	Start signal of program step. Program starts when signal is on.			
PI0 - PI8	Instruction position number	Input for specifying position numbers. Specifies programs at each signal level. Selects a program step and starts a program with "STRT" signal.			
PAUSE	Pause	Temporarily interrupts the operation. PAUSE input status when signal is off. (N.C. connection specification)			
HOME	Return to home position	Starts the return to home position operation. Returning to home position is started when signal is on. It stops when it is off.			
SV-ON	Servo on	Turns the servo ON and OFF. Servo ON when signal is on, and servo OFF when signal is off.			
REST	Alarm reset	Resets alarm. Resets remaining travel distance during pause. Resets when it is on.			
BKRL	Brake release	Forcibly releases brake. Releases brake when it is on.			
MODE	External unit input instruction mode	Enters the instruction mode when signal is on. Instruction mode when signal is on.			
PWRT	Current position write with external unit input instruction	During the instruction mode, the position is written when this signal is greater than 20ms with the position for writing specified.			
JOG/INCHING	Manual operation switch with external unit input instruction	Switching of manual operation during the instruction mode. Selects inching operation when it is on, and jog operation when it is off.			
JOG P	Moving direction + with external unit input instruction	Operating direction and operation start signal during the instruction mode. Moves in + direction to the soft limit when signal is on. Decelerates and stops when it is off while moving.			
JOG N	Moving direction - with external unit	Operating direction and operation start signal during the instruction mode. Moves in - direction to the soft			
00011	input instruction	limit when signal is on. Decelerates and stops when it is off while moving.			
ST0 - 6	Cylinder type START	Program start signal for position numbers from ST0 to ST6. Can select either Level or Edge for signal using parameter 13 "move" command. Note that when more than two positions are on at the same time, the lowest-number signal takes precedence.			

# Output Signal Functions

Output				
Signal name	Description	Remarks		
MANU S	Operation mode status	Operation mode status outputs (AUTO/MANUAL). MANUAL when signal is on, AUTO when off.		
PO1 - PO8	End position number	Outputs the position number arrived after positioning is completed (binary outputs).		
MOVE	Moving	Outputs signal during motor operation.		
INPS	Positioning completed	Outputs when motor comes within the positioning completed width.		
SVRDY	Operation preparations completed	Outputs signal when servo is on.		
ALM	Alarm	Alarm output signal.		
MODES	Operation mode status	Output signal for judging instruction mode or regular operation mode. Instruction mode when signal is on. Regular operation mode when it is off.		
WEND	Writing completed	Signal is off after switching to the regular mode, and it is on for 30ms when writing of the PWRT signal is completed.		
HEND	Return to home position completed	Outputs signal when returning to home position is completed.		
AREA	Upper/lower area limit	On when the current position of actuator is within a range specified by the parameter.		
P AREA	Position area	On when the current position of actuator is within a range specified by the program step.		
EMGS	Emergency stop status	Outputs judgment for input of emergency stop. On during normal operation, and off when emergency stop circuit is shut off.		
LOAD	Load output judgment status	On when a directive torque exceeds the threshold over a certain period within a judgment range.		
TRQS	Torque level status	On when the load threshold is reached while moving. Off while the load remains under the threshold.		
PE0 - PE6	Cylinder type arrival completed output	Signal generated after operation for position number is completed.		
LS0 - LS2	Cylinder type position detection output	Outputs when the current position comes within the positioning width for each of the three points.		

# I/O Connector Pin Numbers



Controller connector port view

**Controller Series Network Unit** 

# TNU

Fieldbus-compatible multiple-axis connection



# Less Wiring Required

Connecting to a PLC through a fieldbus network requires less wiring than an I/O cable connection. In addition, the network unit and each driver controller can be connected with a single dedicated cable.

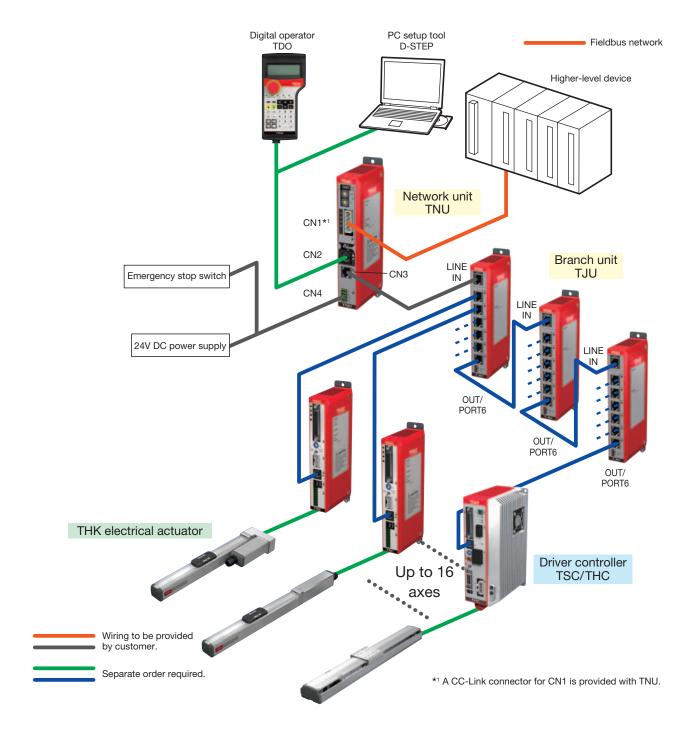




# Up to 16 Axes Can Be Connected

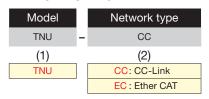
Up to 16 axes of mixed THK driver controllers (TLC and THC) can be connected using one TNU and TJU (branch unit) in combination.

# System Configuration



# Model Configuration

### Network unit



## Branch unit

Model
TJU
(1)
TJU

# TACnet cable (between TJU and driver controller)

Model		Туре		Cable length
CBL	-	NW	-	01
(1)		(2)		(3)
CBL		NW		<mark>01</mark> : 1m
				03: 3m

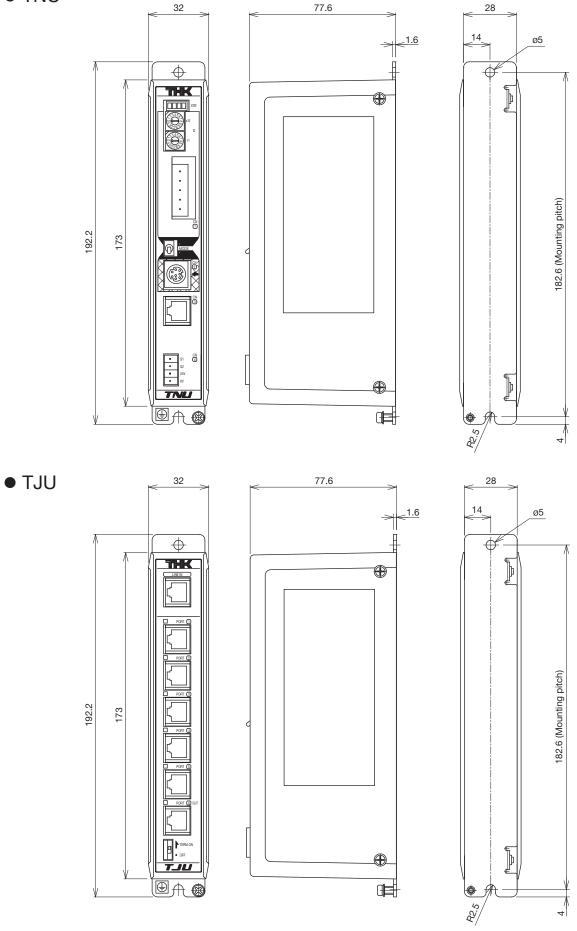
Use an industrial Ethernet cable between TNU and TJU, and between TJUs.

# Specifications

Туре		TNU-CC	TNU-EC	
	Communication standard	CC-Link Ver1.1	Ether CAT	
Fieldbus	Communication speed [bps]	10M/5M/2.5M/625k/156k	100M	
	Number of occupied stations	Four remote device stations	-	
Applicable	e controller	TLC,	THC	
	Transmission channel type	RS-485		
	Communication speed [bps]	38.4k/57.	6k/115.2k	
THK network	Communication method	Half duplex		
	Maximum trunk length [m]	2	0	
	Maximum number of connectable axes	16		
Input pow	ver supply	24V DC ±10%, up to 0.3A		
Operating/storage	e temperature [°C]	0 to 40°C (No freezing)/-20 to 85°C (No freezing)		
Operating/storage	e humidity [RH %]	90 or below (No condensation)		
Ambient	condition	Indoor (Free from direct sunlight, corrosive gas, flammable gas, oil mist, dust, water, oil and chemicals)		
Protective	e function	Higher-level network communication error, communication error, system error		
Weig	ıht [g]	240 (TJU: 220)		

# Dimensions

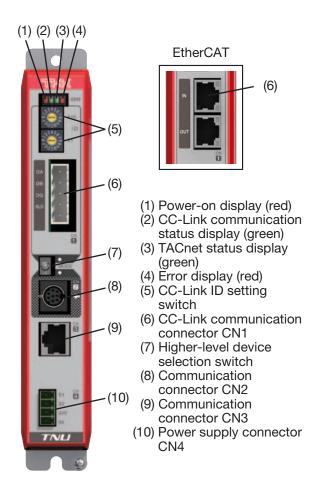




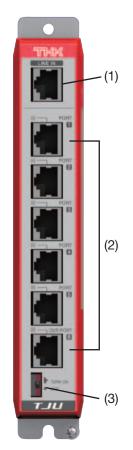
The external dimensions and mounting dimensions of TNU and TJU are the same.

### Components

#### TNU



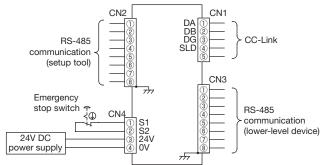
#### TJU



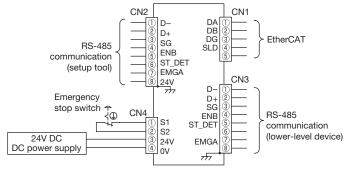
- (1) Input port (higher-level connection)
- (2) Output port (lower-level connection)
- (3) Terminating resistance selection switch

# **External Device Connection (TNU)**

#### CC-Link



#### EtherCAT



Note: The emergency stop terminals (CN4-S1 and S2) are not used for power shutdown of TNU, but used for an emergency stop of the lower-level device (THK driver controller).

Model Configuration

Type

N

(2)N: Category 2\*

compliant

\* ISO 13849-1

Model

TDO

(1)

TDO

#### TDO Digital operator (separate order required)



#### Features

Simple, quick operations and settings of TSC, TLC and THC are possible without using a PC.

## Simple Operation

Key sheet with a straightforward design, LC with backlight (20 digits × 4 lines).

### Functions

- Checking and editing step data and parameters
- Operation of actuator

(Return to home position, Jog operation, Inching operation, Program execution, Servo ON/OFF, Electromagnetic brake ON/OFF)

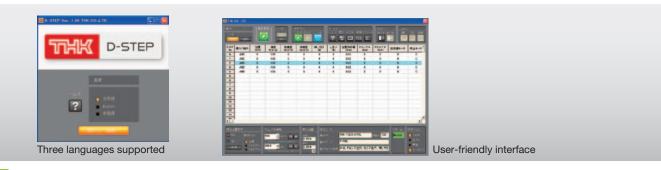
- Monitor (I/O, Current position, Position command, Current command, Version display)
- Alarm (History display, Clear history, Interrupt display on occurrence, Alarm reset)
- Settings (Backlight luminance, LCD contrast, Beep tone, Automatic turn off of backlight)
- Enable switch (3 positions) Protection structure IP54 (excluding cable connectors) Display language (Japanese/English) External dimensions: 110mm (W) × 218.3mm (H) × 66.6mm (D) (excluding crests)

Main unit weight: 400g (excluding cables) Cable length: 5m

TLC/THC is supported with Version 1.03 or later.

TNU is supported with Version 1.10 or later.

# **D-STEP** PC setup tool



#### Features

Supports multifunctional TSC/TLC/THC with user-friendly interface.

# Simple Operation

Operations and settings of TSC, TLC and THC are possible using a PC.

Equipped with functions useful for maintenance, such as backing up data or logging operating states.

#### Functions

- Checking, editing, backing up, or offline-editing of step data
- Checking, editing, backing up, or offline-editing of parameters
- Operations of actuator (Return to home position, Jog operation, Inching operation, Program execution, Servo ON/OFF)
- Monitor (I/O, Current position, Position command, Current command) Logging (Speed and current waveform display)
- Alarm (History display, Clear history, Alarm reset) Display language (Japanese/English/Simplified Chinese) Supported OS: Windows XP/Windows Vista/Windows 7

D-STEP can be freely downloaded from the THK technical support website (https://tech.thk.com/).

TLC/THC/TNU is supported with Version 1.10 or later.

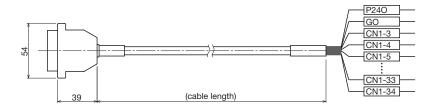
# Cable

I/O cable: CBL TSC IO \*\* (optional)

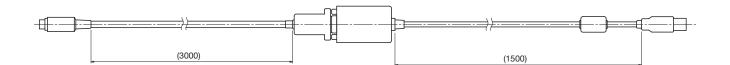
\*\* indicates cable length: 03 (3m), 05 (5m), 07 (7m), or 10 (10m).

Cables are shipped with the discrete wire side terminals unprocessed.

Cables are used for TSC/TLC/THC.



PC communications cable: CBL-COM-03 (optional)





#### Application

- · This product cannot be applied to any equipment or system that may be used under a life-threatening condition.
- · When you consider using this product for special applications such as equipment/system for mobile vehicles, medical uses, aerospace, atomic energy and power plants, make sure to contact THK for applicability beforehand.

#### Safety Precautions

- · Before operation, please read thoroughly and obey "Manipulating industrial robots Safety" (JIS B8433) and "Ordinance on Industrial Safety and Health" (Ministry of Health, Labor and Welfare).
- · Read the manual carefully, understand the contents well, and strictly observe the safety precautions.
- · Before performing installation, adjustment, checking, or services regarding the main actuator unit, controller and the relevant connected equipment, make sure to remove all power plugs from the outlet and apply locking or safety plugs so that nobody else can turn on the power. Also display a signboard showing that the work is ongoing at a prominent place.
- · Do not touch the moving part of the actuator while it is energized. In addition, do not enter the operating area of the actuator while the product is operating or in the ready state.
- · If two or more people are involved in the operation, confirm the procedures such as a sequence, signs and anomalies in advance, and appoint another person for monitoring the operation.
- · Do not unnecessarily disassemble this product. Doing so may allow foreign materials to enter or deterioration of precision. Also this will cause the risk of electric shock from the controller.
- · Take care not to drop or strike this product. Doing so may cause injury or damage the unit. If the product is dropped or impacted, functionality may be reduced even if there is no surface damage.
- · Operation of the actuator over the permissible rotational speed may cause damage or an accident. Please keep the rotational speed within THK specifications.
- · Prevent foreign material, such as dust or cutting chips, from entering the product. This could cause damage to ball recirculation components and loss of functionality.
- · When planning to use the product in an environment where a coolant could penetrate the unit, contact THK.
- · When there is any risk that the slider may collide with the stoppers attached to both ends of operable range, install some shock absorbing mechanism such as a shock absorber. The stoppers are not designed to absorb the impact generated by the collision of the slider. When the slider collides with a stopper during operation, it may cause damage or an accident.

#### Environment

· An indoor location and ambient temperatures from 0 to 40°C, and humidity of 80%RH or below (no freezing or condensation).

#### Wrong environment can cause failures of the actuator and driver. The best place to use the product is as follows:

- · A place free from corrosive gas and flammable gas.
- · A place where vibration or impact is not transmitted to the unit.
- · A place free from electrically conductive powder (such as iron powder), dust, oil mist, cutting fluid, moisture, salt, and organic solvent.
- · A place free from direct sunlight and radiant heat.
- · A place free from strong electric and magnetic fields.
- $\cdot$  A place that is easily accessible for service and cleaning purposes.
- · When using the product in locations exposed to constant vibrations or in special environments such as vacuum or abnormally high or low temperatures, contact THK in advance.

#### Mounting Surface

• The surface should be the plane that has the precision of machining or the equivalent of that. Some products specify the required flatness. When you wish to use the product with QZ in a position other than horizontal (such as wall mount and vertical posture), contact THK.

#### Lubrication

- · In order to effectively use the actuator, lubrication is required. Insufficient lubrication may increase abrasion on the rolling part and cause early failure.
- Do not use a mix of lubricants with different physical properties. Note that encapsulated lubricant types vary depending on products.
- · Please contact THK if using special lubricants.
- · THK recommend the greasing interval to be approximately every 100km. However, it may vary depending on the usage conditions, so THK recommends determining a greasing interval during the initial inspection.
- · If the product is to used in location exposed to vibrations or in special environment such as vacuum, or abnormally high or low temperatures, or in a clean room, normal lubricants may not be used. Contact THK for details.
- · When adopting oil lubrication method, contact THK.

#### Storage

· When storing this actuator, enclose it in a package designated by THK and store it in a horizontal position away from abnormally high or low temperatures and high humidity.

#### Instruction Manual

· Instruction Manuals can be downloaded from the website (a login process may be required).

THK Technical Support site https://tech.thk.com/

"Economy series ES/EC Instruction Manual"

and other contents including CAD data and PC software (D-STEP) can also be downloaded.



# **Economy Series ES/EC**

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