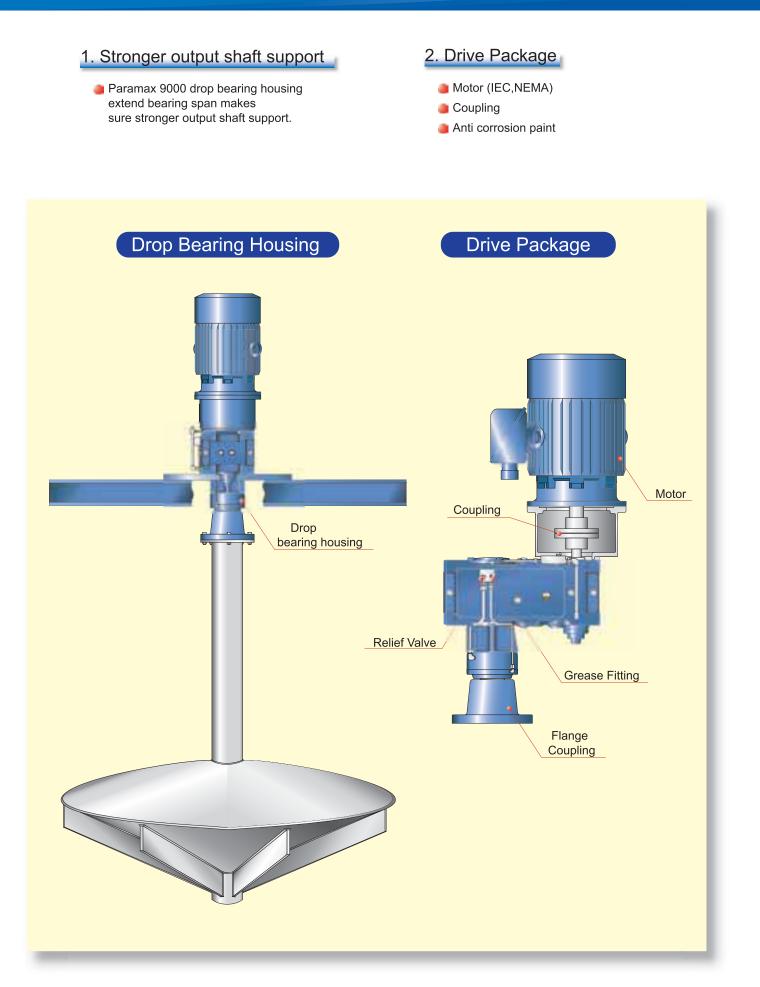
Sumitomo Drive Technologies *Always on the Move*

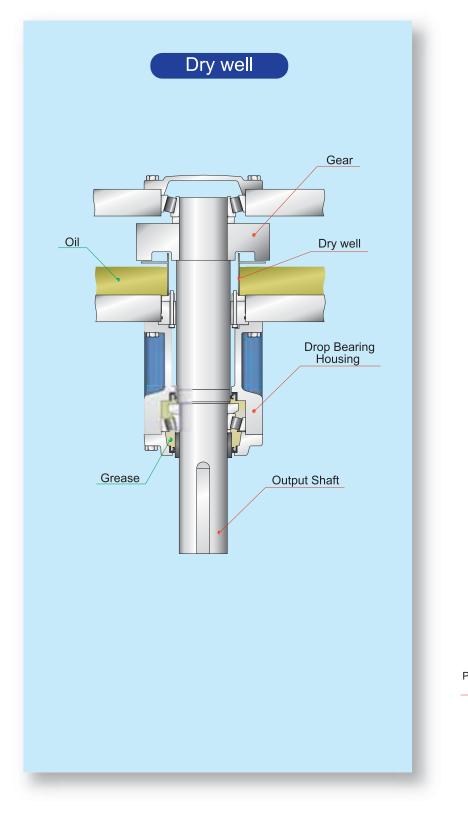
PARAMAX[®]9000 Series The Aerator Drives



3. High Reliability for 24 hours continuous operation

Dry well on output shaft prevents oil leaking 25 degree pressure angle tooth form produces stronger gearing

Gears are heat treated and finished to the highest standard accuracy.





Nomenclature -

PV	A 9	035	Р	3 D		RM	L	[45
Series	Housing	Size	Torque _{kNm}	Shaft Position	Number of Gear Stages	Drop Bearing Housing	Shaft Arrangement	Motor	Nominal Ratio
PV Paramax Vertical Mount	A Monoblock (9015 ► 9050)	9015 9025 9030 9035 9040 9045 9050	2.6 4.2 6.4 8.5 10.1 13.1 15.3	Paral	2	D With Drop Bearing Housing	RL	M With Motor (Drive Unit) U With Motor Adapter (Blank) Without Motor (Reducer)	6.3 ▼ 90

Standard Specifications

	Item	Standard Specification
	Mounting	Vertical Shaft
Reducer	Input Speed	400 ► 1800 r/min
Reducer	Lubrication	All size use shaft connected pump lubrication which doesn't need electric power.
	Gear	All gears are manufactured from vacuum degassed alloy steel and are finished to high accuracy.
Motor	with brake	5.5kW× 4P ► 37kW×4P 3Phase, built-in brake
wotor	Without Brake	5.5kW× 4P ► 55kW× 4P 3Phase
	Installation location	Indoor (Consult us for outdoor use)
	Ambient temperature	-10°C ► 40°C (Consult us for other temperature)
Ambient Conditions	Ambient humidity	under 85%
	Elevation	under 1,000 meters
	Atmosphere	Well ventilated location, free of corrosive gases, explosive gases, vapors and dust.

Painting Specifications ———

Painting	Surface	Installation Location		Paint Sp	pecificatio	n	
Area	Conditioning	Installation Location	Finish Coat	Туре	Coating	Thickness(µ)	Type of Coating
		Indoor	Modified epoxy	Under	2	40 ► 80	Modified alkyd resin
		Indoor	woulled epoxy	Finish	1	15 ► 30	Vinyl modified epoxy resin
	Cast Iron Class 1	Seaside,		Under	2	40 ► 80	Lead rust preventive paint
	01033 1	outdoor humid atmosphere	Chloride rubber	Second	1	20 ► 40	Phenol M.I.O paint
Outside		aunosphere		Finish	2	30 ► 60	Chloride rubber paint
Painting		In-and-outdoor of acid treating plant and	Phenol	Under	2	40 ► 80	Lead rust preventive paint
		chemical plant	Phenoi	Finish	2	30 ► 60	Phenol resin enamel
	Class 2	Indoor anti-corrosion area, Chemical plant	Ероху	Under	2	40 ► 80	Special permeability epoxy aluminum paint
		<i>,</i> , , , , , , , , , , , , , , , , , ,		Finish	3	120 ► 240	Polyamide epoxy
Inside Painting	Cast Iron Class 1 Steel Plate Class 3	Standard painting			1	20 ► 40	Modified alkyd resin

Lubricant-

	\square	Ar	nbient temperatu	re
Output		- 10℃ to	0 ℃ to	+10°C to
speed		+15℃	+30 ℃	+50°C
Over	ISO*	VG68	VG150	VG220
100 r/min	AGMA	2EP	4EP	5EP
Under	ISO*	VG100	VG220	VG320
100 r/min	AGMA	3EP	5EP	6EP

Paramax Drive is shipped without lubricant oil. Supply oil within the range shown on the oil gauge before operation. The table on the right shows approproate viscosity of oil based on ISO and AGMA for respective ambient temperatures and output speed. When the ambient temperature is lower than -10 degreeC or higher

than +50 degreeC, a heating or cooling unit is necessary, in general.

* Kinetic Viscosity (cSt) at ISO 40 $^\circ\!\mathrm{C}$

Recommended Lubricants -

	Brand	BP		CASTROL		CHEVRO	N TEXACO	EXXON	MOBIL	SHELL	TOTAL
	ISO VG68 AGMA 2EP	ENERGOL GR-XP-68	ALPHA SP68	OPTIGEAR BM68	TRIBOL 1100/68	GEAR COMPOUNDS EP68	MEROPA WM68	SPARTAN EP68	MOBIL- GEAR 626	OMALA 68	CARTER EP68
	ISO VG100 AGMA 3EP	ENERGOL GR-XP-100	ALPHA SP100	OPTIGEAR BM100	TRIBOL 1100/100	GEAR COMPOUNDS EP100	MEROPA WM100	SPARTAN EP100	MOBIL- GEAR 627	OMALA 100	CARTER EP100
Gear Oil	ISO VG150 AGMA 4EP	ENERGOL GR-XP-150	ALPHA SP150	OPTIGEAR BM150	TRIBOL 1100/150	GEAR COMPOUNDS EP150	MEROPA WM150	SPARTAN EP150	MOBIL- GEAR 629	OMALA 150	CARTER EP150
	ISO VG220 AGMA 5EP	ENERGOL GR-XP-220	ALPHA SP220	OPTIGEAR BM220	TRIBOL 1100/220	GEAR COMPOUNDS EP220	MEROPA WM220	SPARTAN EP220	MOBIL- GEAR 630	OMALA 220	CARTER EP220
	ISO VG320 AGMA 6EP	ENERGOL GR-XP-320	ALPHA SP320	OPTIGEAR BM320	TRIBOL 1100/320	GEAR COMPOUNDS EP320	MEROPA WM320	SPARTAN EP320	MOBIL- GEAR 632	OMALA 320	CARTER EP320
Bea	aring grease	ENER- GREASE LS EP2	SPHEEROL AP3	Olista Long- time 3EP	TRIBOL 3020/ 1000-2	DURALITH GREASE 68	MULTI- FAK EP2	BEACON EP2	MOBILUX EP2	ALVANIA EP2	MULTIS EP2

Application Data Sheet-

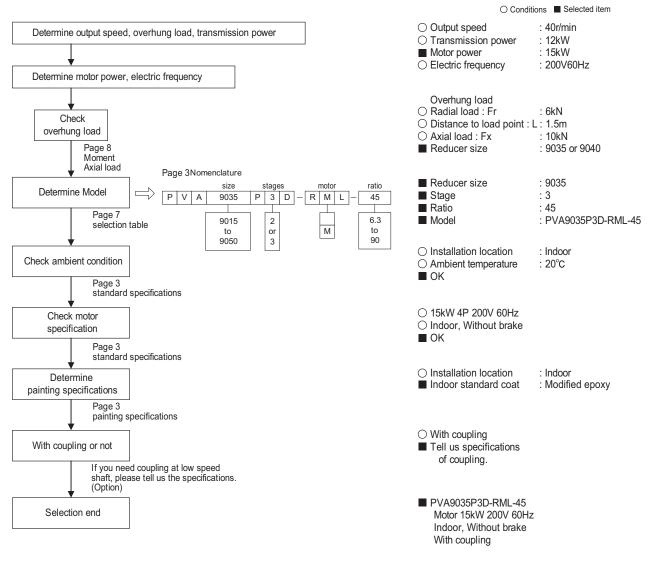
Installation environment	 ☐ Indoor ☐ Chemical plant area 	Outdoor	□Seaside
Special environment	Tropical treatment	□ ()
Ambient temperature	min °C	max °C	
Motor	kW P V □ Sumitomo prepare Special specifications of mo Based standard	Supplied by customer	
Speed change	Constant speed Inverter Constant speed Constant	sh torque <u>to r/r</u> ant torque <u>to r/r</u> ant power <u>to r/r</u> ant torque	nin to r/min
High speed shaft connection		□ Pulley & beltto 	<u>N</u>
Low speed shaft connection	Sumitomo prepare Rigid coupling	□ Supplied by customer	□ Customer prepare
	Radial load <u>Fr</u> <u>From mounting ar</u> Axial load <u>Fx</u> Direction	ea(T1+L) mm N	Upward Fx Downward
	□ Sumitomo prepare	□ Supplied by customer	□ Customer prepare
Installation Location	 indoor Seaside, outdoor humid atmo In-and-outdoor of acid treati Indoor anti-corrosion area, C Customer's specification 	ng plant and chemical plant	
Option	□ Air breather □ (□ Drain valve)	☐ Pipe type oil gauge

Enter the required specifications below when inquiring about PARAMAX 9000 aerator drive.

Selection Example

Selection

Selection Flow



Selection Table

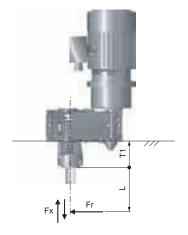
This selection table is a result when the service factor = 2.0

In	put S	nood	1		Sha	ft Pos	sition		Amb	iont T	omp	orotur												
-					Sila		SILIOIT		anno			eratur	e											
1	800r/	min			Para	allel S	Shaft			4	0°C													
										Out	put S	peed	(r/mir	ı)										
Motor	286	254	225	200	180	161	144	129	113	100	90	80	72	64	57	51	45	40	36	32	29	25	23	20
kW										1	Nomii	nal Re	educti	on Ra	atio									
	6.3	7.1	8	9	10	11.2	12.5	14	16	18	20	22.4	25	28	31.5	35.5	40	45	50	56	63	71	80	90
5.5kW										9015	9015	9015	9015	9015	9015	9015	9015	9015	9030	9030	9030	9030	9035	9035
7.5kW								9015	9015	9015	9015	9015	9015	9015	9015	9025	9025	9025	9030	9030	9030	9030	9035	9035
11kW				9015	9015	9015	9015	9015	9015	9015	9015	9025	9025	9025	9025	9030	9030	9030	9030	9030	9035	9035	9055	9045
15kW		9015	9015	9015	9015	9015	9015	9015	9015	9025	9025	9025	9025	9030	9030	9030	9030	9035	9035	9040	9040	9045	9045	
18.5kW	9015	9015	9015	9015	9015	9015	9015	9025	9025	9025	9025	9030	9030	9030	9030	9035	9035	9040	9040	9045	9045	9050		
22kW	9015	9015	9015	9015	9015	9025	9025	9025	9025	9030	9030	9030	9030	9030	9035	9035	9040	9045	9045	9050	9050			
30kW	9025	9025	9025	9025	9025	9025	9025	9030	9030	9030	9030	9035	9035	9040	9040	9045	9045	9050	9050					
37kW	9030	9030	9030	9030	9030	9030	9030	9030	9035	9035	9035	9040	9040	9045	9045	9050	9050							
45kW			9035	9035	9035	9035	9035	9035	9035	9040	9040	9045	9045	9050	9050									
55kW	9040	9040	9040	9040	9040	9040	9040	9040	9045	9045	9045	9050												

In	put S	peed			Sha	ft Po	sition		Amb	ient ⁻	Гетр	eratu	re											
1	<u>500r/</u>	min			Para	allel S	Shaft			4	0°C													
										Out		nood	(r/mir)										
Motor	238	211	188	167	150	134	120	107	94	83	75	67	60	54	48	42	38	33	30	27	24	21	19	17
kW							.20		• •	•••		• ·	educti	• ·										
	6.3	7.1	8	9	10	11	13	14	16	18	20	22	25	28	32	36	40	45	50	56	63	71	80	90
5.5kW								9015	9015	9015	9015	9015	9015	9015	9015	9015	9015	9025	9030	9030	9030	9030	9035	9035
7.5kW						9015	9015	9015	9015	9015	9015	9015	9015	9025	9025	9025	9025	9030	9030	9030	9030	9035	9035	9035
11kW		9015	9015	9015	9015	9015	9015	9015	9015	9025	9015	9025	9025	9025	9030	9030	9030	9030	9035	9035	9040	9040	9045	9045
15kW	9015	9015	9015	9015	9015	9015	9015	9025	9025	9025	9025	9030	9030	9030	9030	9035	9035	9035	9040	9045	9045	9050		
18.5kW	9015	9015	9015	9015	9015	9025	9025	9025	9025	9030	9030	9030	9030	9030	9035	9035	9040	9045	9045	9050	9050			
22kW	9015	9015	9015	9025	9025	9025	9025	9030	9030	9030	9030	9030	9035	9035	9040	9045	9045	9045	9050					
30kW	9025	9025	9025	9025	9025	9030	9030	9030	9030	9035	9035	9040	9040	9045	9045	9050	9050							
37kW	9025	9030	9030	9030	9030	9030	9030	9035	9035	9040	9040	9045	9045	9050	9050									
45kW	9040	9040	9035	9035	9035	9035	9035	9035	9040	9045	9045	9050	9050											
			9040	9040	9040	9040	9040	9045	9045	9050	9050													
75kW	9050	9050																						

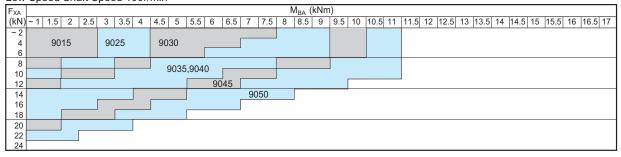
Allowable Moment / Axial Load-

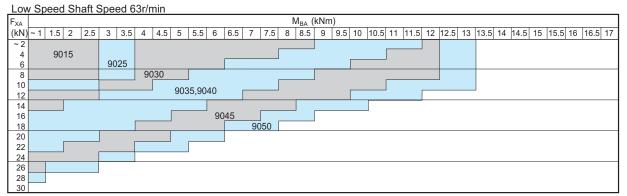
This selection table is a result when the Bearing B10 Life 50,000hrs



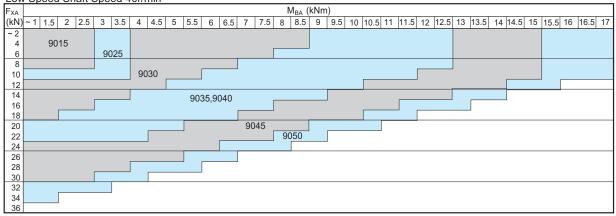
 $\begin{array}{ll} F_r &: \mbox{Actual Radial Load} \\ F_X &: \mbox{Actual Axial Load} \\ L &: \mbox{Distance to Load Point} \\ M_B &: \mbox{Actual Moment} = F_r \times L \\ M_{BA} &: \mbox{Allowable Moment} \\ F_{XA} &: \mbox{Allowable Axial Load} \end{array}$

Low Speed Shaft Speed 100r/min





Low Speed Shaft Speed 40r/min

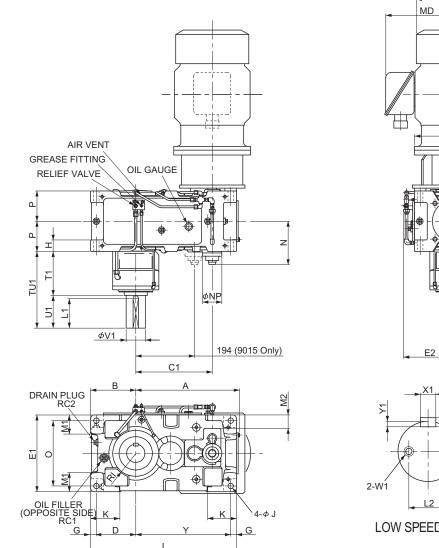


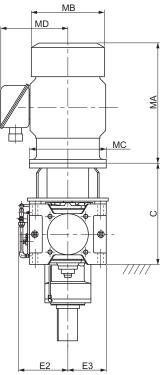
Dimensions Drive Unit Double Reduction 9015 ► 9050 P2

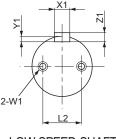
	ſ								Z									MA MA
	ì							⊢ 4-φ <u>3</u>	J			2-W1	LOWS		D SHA	i ↓ ↓		
				4	L		-										Ur	iits : mm
SIZE	А	В	C1	С	D E1	E2 E	E3 G	Н	RI	J K	L	Μ	N	N1	NP	0	Р	Y
9015	295	160	194		140 270	195 1	35 20	35	80	15 95	440	70	186	14	100	230	102.5	260
9025	346	175	227		155 310		55 20			19 110	505	75	198.5	12	100	270	117.5	310
9030	406	200	264	See –	175 320	220 1	60 25	50	105	24 120	590	85	211	9	100	270	132.5	365
9035	437	219	295	below	194 370	245 1	85 25	50	120	24 120	640	100	211	9	100	320	132.5	396
9040	467	235	306		205 400	260 2	00 30	60	120	28 150	685	100	237.5	2	117	340	157.5	420
9045	506	256	345		226 440	266 2	20 30	60	140	28 150	745	120	237.5	2	117	380	157.5	459
9050	537	255	358		225 420	270 2	10 30	60	140	28 150	775	110	257.5	7	117	360	172.5	490
SIZE	RC1	RC2	TU1	T1	U1	V1	W1/D	epth	X1	Y1	Z1	L1	L2	Mas	s of Re	ducer (kg) Oil (Qty (L)
9015	3/4"	3/4"	350	240	110	60m6	M10)/20	18	7	11	95	42		12	.5		5
9025	3/4"	3/4"	384	244	140	70m6	M12	2/25	20	7.5	12	125	46		17	0		7
9030	3/4"	3/4"	396	226	170	85m6	M12		22	9	14	150	55		23			9
9035	3/4"	3/4"	406.5	236.5	170	100m6	M16		28	10	16	150	60		25			12
9040	1"	1"	399	229	170	100m6	M16		28	10	16	155	60		34			18
9045	1"	1"	439	229	210	105m6	M16		28	10	16	190	60		40			22
9050	1"	1"	423.5	214.5	209	110m6	M16	0/35	28	10	16	190	75		48	ບ		22

			Мс	otor							С					Mass of N	Aotor (ka)
Motor kW	Wit	hout B		1	/ith Bra	ke	MD	9015	9025	9030	9035	9040	9045	9050	Mass of Motor Mounting	Without	With
	MA	MB	MC	MA	MB	MC		0010	5025	5050	5055	5040	5045	5050	Flange (kg)	Brake	Brake
5.5	382	212	315	454	212	315	144	397.5							8	43	54
7.5	415	251	315	510	251	315	185	397.5	427.5						8	57	77
11	480	251	350	575	251	350	188	427.5	457.5	515.5					11	76	96
15	545	324	350	700	324	350	232	427.5	457.5	515.5	515.5				11	131	175
18.5	625	394	400	835	394	400	297	427.5	457.5	515.5	515.5	555.5	555.5		17	213	258
22	625	394	400	835	394	400	297	427.5	457.5	515.5	515.5	555.5	555.5		17	213	258
30	625	394	400	835	394	400	297		457.5	515.5	515.5	555.5	555.5	589.5	17	224	280
37	715.5	394	450	930.5	394	450	297		487.5	545.5	545.5	585.5	585.5	619.5	15	259	320
45	715.5	394	450	930.5	394	450	297				545.5	585.5	585.5	619.5	15	259	320
55	769.5	484	550	-	-	-	412					585.5	585.5	619.5	29	276	-
75	799	490	545	-	-	-	485							619.5	31	490	-

Dimensions Drive Unit Triple Reduction 9015▶9050 P3







LOW SPEED SHAFT

																				Un	its : mm
SIZE	А	В	C1	С	D	E1	E2	E3	G	Н	RI	J	K	L	M1	M2	N	NP	0	Р	Y
9015	338	160	257		140	270	195	135	20	35	80	15	95	485	70	80	186	100	230	102.5	305
9025	408	175	306		155	310	215	155	20	40	87.5	19	110	570	75	90	198.5	100	270	117.5	375
9030	453	200	343	-	175	320	220	160	25	50	105	24	120	640	85	50	211	100	270	132.5	415
9035	484	219	374	See - Below	194	370	245	185	25	50	120	24	120	690	100	75	211	100	320	132.5	446
9040	540	235	398		205	400	260	200	30	60	120	28	150	759	100	70	228.5	100	340	157.5	494
9045	577	256	437		226	440	277	220	30	60	140	28	150	819	120	90	228.5	100	380	157.5	533
9050	609	255	467	-	225	420	270	210	30	60	140	28	150	848	110	83	248.5	100	360	172.5	563
SIZE	RC1	RC2	TU1	T1	U	1	V1	N	/1/Dep	oth	X1	Y1	Z1	L	.1	L2	Mass	of Redu	ucer (kg	j) Oil (Qty (L)
9015	3/4"	3/4"	350	240	110) (60m6	P	V10/20	C	18	7	11	g	5	42		125			6
9025	3/4"	3/4"	384	244	14) T	70m6	ľ	V12/2	5	20	7.5	12	1:	25	46		175			8
9030	3/4"	3/4"	396	226	17) a	35m6	ľ	V12/2	5	22	9	14	1	50	55		235			10
9035	3/4"	3/4"	406.5	236.5	5 17) 1	00m6	n	V16/3	5	28	10	16	1	50	60		260			14

1" 1"

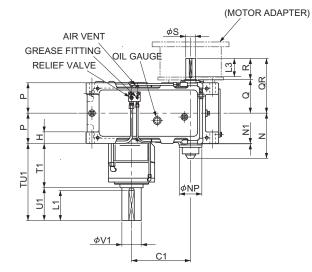
1" 1" 100m6

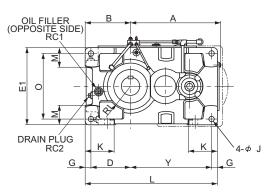
105m6

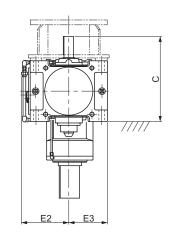
M16/35

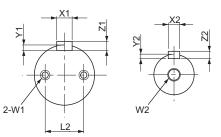
M16/35

9050	1"	1"	423.5	214.5	209	110)m6	M16/3	35 2	28 ´	10 ·	16 1	90	75	490		25
			Mo	otor							С					Mass of	Motor (kg)
Motor kW		hout B	rake	w	ith Bra		MD	9015	9025	9030	9035	9040	9045	9050	Mass of Motor Mounting Flange (kg)	Without Brake	1
	MA	MB	MC	MA	MB	MC		070 5	405.5	457.5	457.5	407.5	407.5				
5.5	382	212	315	454	212	315	144	376.5	405.5	457.5	457.5	497.5	497.5		8	43	54
7.5	415	251	315	510	251	315	185	376.5	405.5	457.5	457.5	497.5	497.5	510.5	8	57	77
11	480	251	350	575	251	350	188	406.5	435.5	487.5	487.5	527.5	527.5	590.5	11	76	98
15	545	324	350	700	324	350	232	406.5	435.5	487.5	487.5	527.5	527.5	590.5	11	131	175
18.5	625	394	400	835	394	400	297		435.5	487.5	487.5	527.5	527.5	590.5	17	213	258
22	625	394	400	835	394	400	297		435.5	487.5	487.5	527.5	527.5	590.5	17	213	258
30	625	394	400	835	394	400	297			487.5	487.5	527.5	527.5	590.5	17	224	280
37	715.5	394	450	930.5	394	450	297				517.5	557.5	557.5	620.5	15	259	320
45	715.5	394	450	930.5	394	450	297					557.5	557.5	620.5	15	259	320
55	769.5	484	550	-	-	-	412							620.5	29	276	-







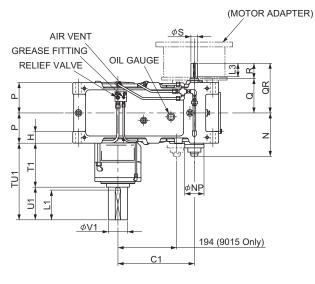


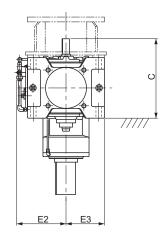
LOW SPEED SHAFT

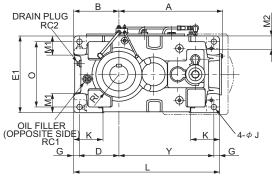
HIGH SPEED SHAFT

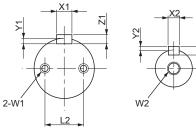
																									Un	its : mm
SIZE	А	В	C1	0)	D	E1	E2		E3	G	Н	R	RI	J	K		L	М	Ν	N	1 N	IP	0	Р	Y
9015	295	160	194	313	3.5	140	270	195		135	20	35	8	0	15	95	4	40	70	186	14	10	00	230	102.5	260
9025	346	175	227	343	3.5	155	310	215		155	20	40	87	7.5	19	110) 5	05	75	198.5	12	2 10	00	270	117.5	310
9030	406	200	264	401	1.5	175	320	220		160	25	50	10)5	24	120) 5	90	85	211	9	10	00	270	132.5	365
9035	437	219	295	40	1.5	194	370	245		185	25	50	12	20	24	120) 6	40	100	211	9	10	00	320	132.5	396
9040	467	235	306	44	1.5	205	400	260	1	200	30	60	12	20	28	150	0 6	85	100	237.5	2	11	17	340	157.5	420
9045	506	256	345	44	1.5	226	440	266	1	220	30	60	14	40	28	150	7 0	45	120	237.5	2	11	17	380	157.5	459
9050	537	255	358	47	5.5	225	420	270		210	30	60	14	40	28	150) 7	75	110	257.5	7	11	17	360	172.5	490
																									Mass of	
SIZE	RC1	RC2	TU1	T1	U1	V1	W1/De	pth	X1	Y1	Z1	L1	L2	QF	र	Q	R	S	W2/E	Depth	X2	Y2	Z2	L3	Reduce (kg)	r Oil Qty (L)
9015	3/4"	3/4"	350	240	110	60m6	M10/	20	18	7	11	95	42	21	1 '	131	80	30k6	M10)/22	8	4	7	70	125	5
9025	3/4"	3/4"	384	244	140	70m6	M12/	25	20	7.5	12	125	46	220	6 ⁻	146	80	35k6	M12	2/28	10	5	8	70	170	7
9030	3/4"	3/4"	396	226	170	85m6	M12/	25	22	9	14	150	55	269	9 .	159	110	40k6	M16	6/36	12	5	8	95	235	9
9035	3/4"	3/4"	406.5	236.5	170	100m6	M16/	35	28	10	16	150	60	269) ·	159	110	40k6	M16	6/36	12	5	8	95	255	12
9040	1"	1"	399	229	170	100m6	M16/	35	28	10	16	155	60	284	4 ·	174	110	50k6	M16	6/36	14	5.5	9	95	345	18
9045	1"	1"	439	229	210	105m6	M16/	35	28	10	16	190	60	284	4 ·	174	110	50k6	M16	6/36	14	5.5	9	95	405	22
9050	1"	1"	423.5	214.5	209	110m6	M16/	35	28	10	16	190	75	30	3 '	193	110	55k6	M20)/42	16	6	10	95	485	22

Dimensions Drive Unit Triple Reduction 9015 ▶ 9050 P3









LOW SPEED SHAFT

HIGH SPEED SHAFT

2

																							Un	its : mm
SIZE	Α	В	C1	0)	D	E1	E2		E3	G	Н	RI	J	K	L	M1	M2	N	NP	(0	Р	Y
9015	338	160	257	29	2.5	140	270	195		135	20	35	80	15	95	485	70	80	186	100	2	30	102.5	305
9025	408	175	306	32	1.5	155	310	215		155	20	40	87.5	19	110	570	75	90	198.5	100	2	70	117.5	375
9030	453	200	343	37	3.5	175	320	220		160	25	50	105	24	120	640	85	50	211	100	2	70	132.5	415
9035	484	219	374	37	3.5	194	370	245		185	25	50	120	24	120	690	100	75	211	100	3	20	132.5	446
9040	540	235	398	41	3.5	205	400	260	2	200	30	60	120	28	150	759	100	70	228.5	100	3	40	157.5	494
9045	577	256	437	41	3.5	226	440	277	2	220	30	60	140	28	150	819	120	90	228.5	100	3	80	157.5	533
9050	609	255	467	47	6.5	225	420	270	2	210	30	60	140	28	150	848	110	83	248.5	100	3	60	172.5	563
SIZE	RC1	RC2	TU1	T1	U1	V1	W1/De	epth	X1	Y1	Z1	L1	L2	QR	Q	R	S	W2/Dep	oth X2	Y2	Z2	L3	Mass of Reducer (kg)	
9015	3/4"	3/4"	350	240	110	60m6	M10/	20	18	7	11	95	42	190	130	60	25k6	M10/2	2 8	4	7	50	125	6
9025	3/4"	3/4"	384	244	140	70m6	M12/	25	20	7.5	12	125	46	204	144	60	28k6	M10/2	28	4	7	50	175	8
9030	3/4"	3/4"	396	226	170	85m6	M12/	25	22	9	14	150	55	241	161	80	30k6	M10/2	2 8	4	7	70	235	10
9035	3/4"	3/4"	406.5	236.5	170	100m6	M16/	35	28	10	16	150	60	241	161	80	30k6	M10/2	28	4	7	70	260	14
9040	1"	1"	399	229	170	100m6	M16/	35	28	10	16	155	60	256	176	80	35k6	M12/2	8 10	5	8	70	340	18
9045	1"	1"	439	229	210	105m6	M16/	35	28	10	16	190	60	256	176	80	35k6	M12/2	8 10	5	8	70	410	22
9050	1"	1"	423.5	214.5	209	110m6	M16/	35	28	10	16	190	75	304	194	110	40k6	M16/3	6 12	5	8	95	490	25



Warranty

Warranty Period	The warranty period for the Products shall be 18 months after the commencement of delivery or 18 months after the shipment of the Products from the seller's works or 12 months from the Products coming into operation, whether comes first.
Warranty Condition	In case any problems, troubles or damages on the Products arise due to defects in the Products during the above "Warranty Period", although the Products are appropriately and properly installed in, connected or combined to the equipment or machines, or maintained in accordance with the maintenance manual and are properly operated under the conditions as described in the catalogue or otherwise as agreed upon in writing between the Seller and the Buyer or its customers, the Seller will Provide, at its sole discretion, appropriate repair or replacement on the Products free of charge, except as stipulated in the "Exception for Warranty" as described below. However, in the event that the Products is installed in, connected or combined to or integrated into the equipment or machines, the Seller shall not reimburse the costs for removal or re-installation of the Products or other incidental costs related thereto and any lost opportunity, loss of profit or any other incidental or consequential losses or damages incurred by the Buyer or its customers.
Exception for Warranty	 Notwithstanding the above warranty, the warranty as set forth herein shall not be applied to the problems, troubles or damages on the Products which are caused by: 1. installations, combinations or integration of the Products in or to other equipment or machines, which are supplied by any person or entity other than the Seller, 2. insufficient maintenance or improper operation by the Buyer or its customers, such that the Product is not appropriately maintained in accordance with the maintenance manual provided or designated by the Seller, 3. improper use or operation of the Products by the Buyer or its customers which are not informed to the Seller, including, without limitation, the Buyer's or its customers' operation of the Products by the Buyer or its customers which are not informed to the Seller, including, without limitation, the Buyer's or its customers' operation of the Products not in conformity with the specifications, or use of the lubrication oil in the Products which is not recommended by the Seller, 4. troubles, problems or damages on any equipment or machines in or to which the Products are installed, connected or combined or installed, or any specifications particular to the Buyer or its customers, or 5. any changes, modifications, improvements or alterations on the Products or those functions which are rendered on the Products by any person or entity other than the Seller, 6. any parts in the Products which are supplied or designated by the Buyer or its customers, 7. earthquake, fire, flood, sea-breeze, gas, thunder, acts of God or any other reasons beyond the control of the Seller, 8. waste, exhaustion, normal wear and tear, or deterioration on the parts of the Products, such as bearing, oil-seal. 9. any other troubles, problems or damages on the Products which are not attributable to the Seller.

▲ SAFETY PRECAUTIONS

- Strictly observe the safety rules necessary for the place of installation and equipment used. (Industrial Safety and Health Law, Technical Standard for Electric Facilities, Extension Rules, Plant Explosion Guidelines, Building Standard Law, etc)
- Carefully read the maintenance manual before use. If the maintenance manual is not on hand, make a request for one to the distributor at which you purchased the product or to our sales department. The maintenance manual should be sent to the actual user.
- Select an appropriate product that matches the operating environment and usage.
- Install a protective equipment on the machine side when the machine is used for transportation of passengers or for elevators, escalators, and dumbwaiters.
- When the machine is used for food processing equipment and others that are susceptible to oil, install an oil pan or other damage preventive devices in case of oil leakage due to failure or termination of service life.

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